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EFFECT OF MULTIAXIAL LOADING ON CRACK GROWTH Volume III - Compilation of Interferometry Photographs

A. F. LIU D. F. DITTMER

NORTHROP CORPORATION AIRCRAFT GROUP HAWTHORNE, CALIFORNIA 90250

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Project Engineer

FOR THE COMMANDER

RALPH L. KUSTER, JR., Col, USAF

Chief, Structures & Dynamics Division

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| An exploratory research program ha the effects of biaxial stress rati amplitude fatigue crack growth rat | s been conducted on constant am | to systematically evaluate plitude and variable | | |
| A series of experiments and analys growth behavior of center-cracked loading conditions. The results m | cruciform specim | ens under various biaxial as follows. | | |
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- 1. Crack will grow straight in a biaxial stress field when the stress component parallel to the crack is equal to or smaller than the stress component normal to the crack.
- 2. Elastic K factors are obtainable for both straight and curved cracks and are adequate for correlating the biaxial crack growth rate data.
- 3. At a given stress intensity level the constant amplitude crack growth rates are the same in all the biaxial loading conditions.
- 4. In out-of-phase loading conditions the crack growth rate and crack growth directions are the same as those in the in-phase loading condition.
- 5. Crack tip plastic zone size variations with biaxial ratio appeared to have no effect on constant amplitude crack growth rate.
- 6. As for the variable amplitude tests, it is very evident that cracks grow faster at positive biaxial stress states but slower at negative biaxial loading conditions.

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FOREWORD

This report describes results of work performed by the Northrop Corporation, Aircraft Group, Hawthorne, California, under Air Force Contract F33615-76-C-3121, "Effect of Multiaxial Loading on Crack Growth," Project 486U, "Advanced Metallic Structures - Advanced Development Program," Task 486U02, work unit 486U0224. The effort was sponsored by the Air Force Flight Dynamics Laboratory, Air Force Wright Aeronautical Laboratories, Air Force Systems Command, Wright-Patterson Air Force Base, Ohio. Captains John E. Allison and Donald R. Holloway of the AFFDL/FBE were the Air Force Project Engineers.

The program was performed by the Structures Research Department of Northorp Corporation, Aircraft Group, under the overall supervision of L. L. Jeans, Manager, Structural Life Assurance Research. Mr. A. F. Liu was the Northrop Program Manager and Principal Investigator. He was assisted by D. F. Dittmer on experimental tasks; J. R. Yamane, Dr. J. P. Buban, and Dr. H. P. Kan on analytical tasks. Dr. M. M. Ratwani provided guidance on cracked finite element analysis.

This report covers work accomplished during the period September 1976 through September 1978. This report consists of three volumes.

Volume I Technical Summary

Volume II Compilation of Experimental Data

Volume III Compilation of Interferometry Photographs

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SECTION I

COMPILATION OF INTERFEROMETRY PHOTOGRAPHS

This volume of the report compiles all 170 interferometry photographs taken from 30 cruciform specimens. These photographs were taken from three groups of specimens as listed:

- 1. Constant Amplitude (Figures 1 through 90)
- 2. Single Overload (Figures 91 through 130)
- 3. Constant Amplitude, Out-of-Phase (Figures 131 through 170)

The photographs were taken at zero load (after unloaded from the stress levels indicated in the figure) or at peak load conditions. The loading conditions and crack size while the picture was taken are identified and noted on each photograph.

7075-T7351, a = 0.25 inch $\sigma = 0$, $\sigma_y = 12$ ksi unloaded Magnification: 45.2X

Test Case 8 Specimen 7-1-1

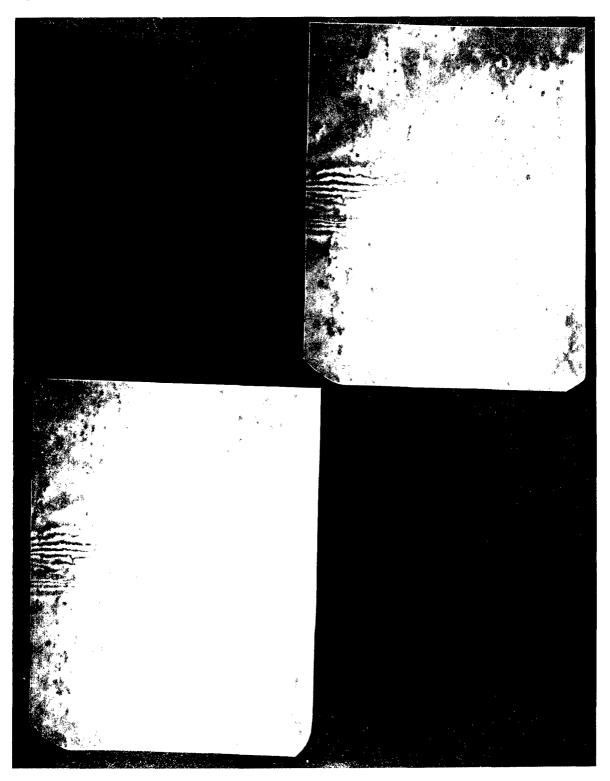


Figure 1. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 2. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 3. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 4. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 5. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 6. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen



Figure 7. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

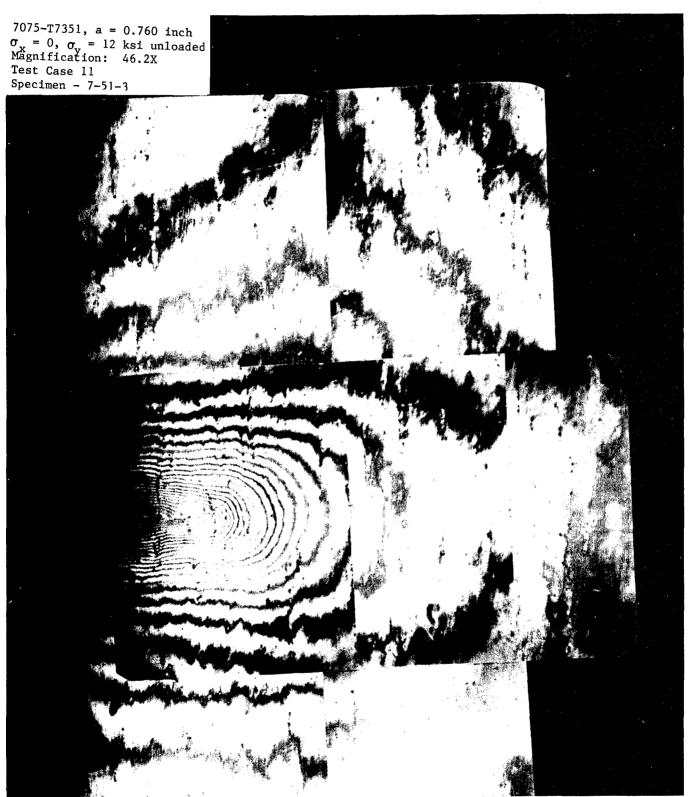


Figure 8. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 9. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

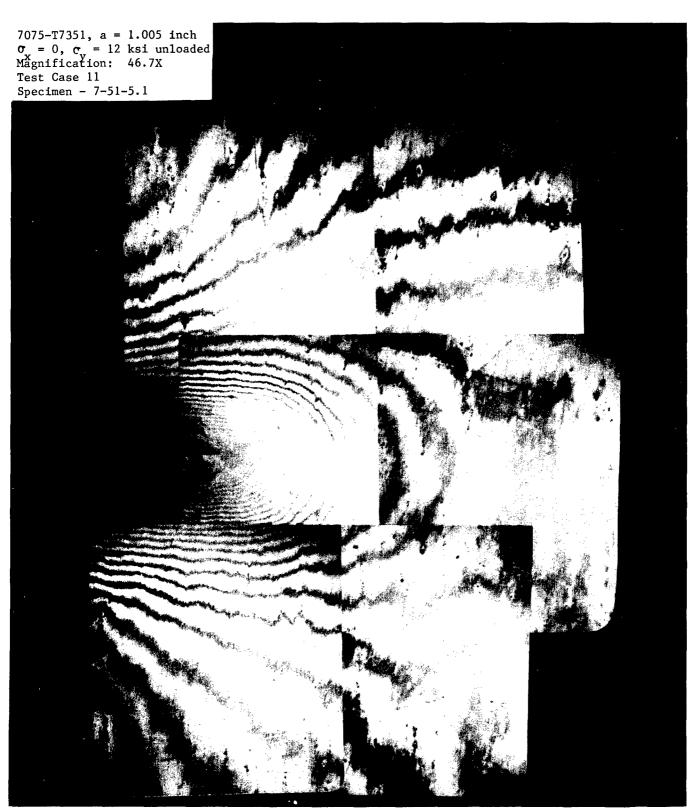


Figure 10. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 11. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

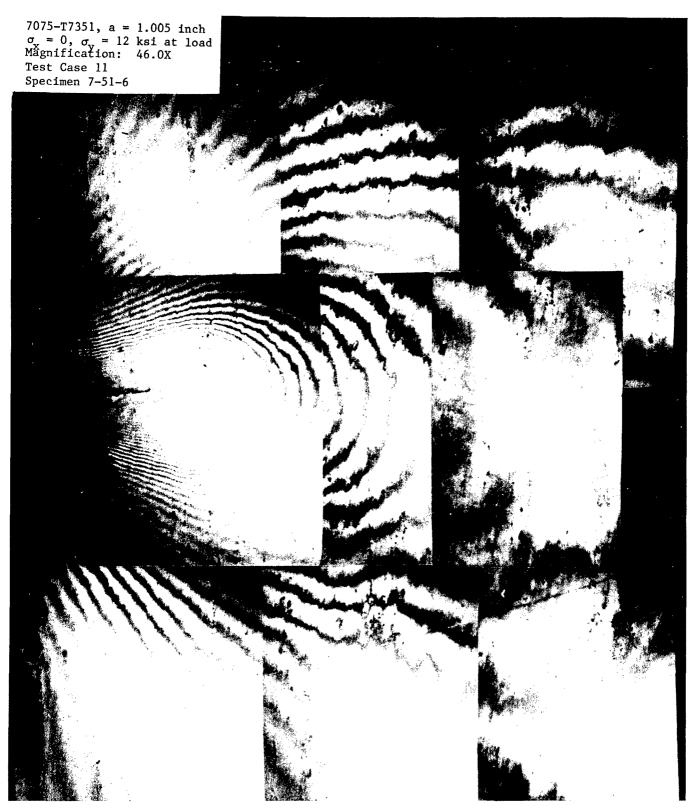


Figure 12. Interferometry Photograph of a Loaded Crack in a 7075--T7351 Specimen

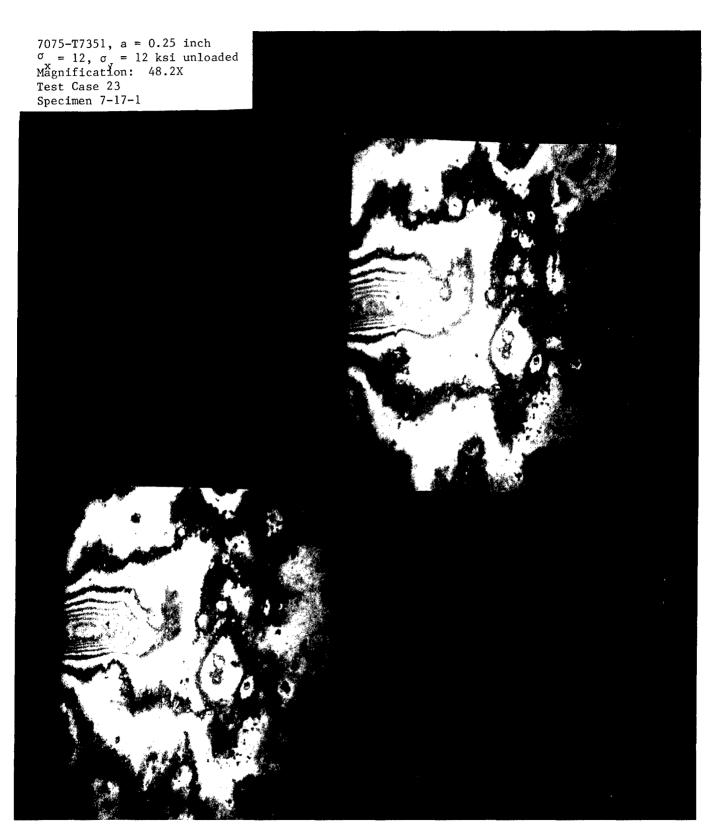


Figure 13. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 14. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen



Figure 15. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

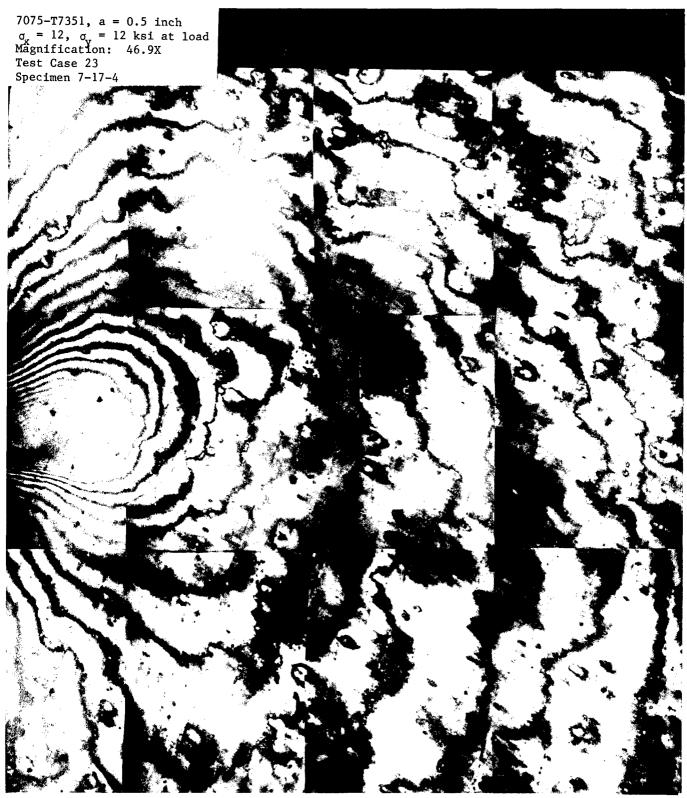


Figure 16. Interferometry Photograph of a Loaded Crack in a 7075--T7351 Specimen

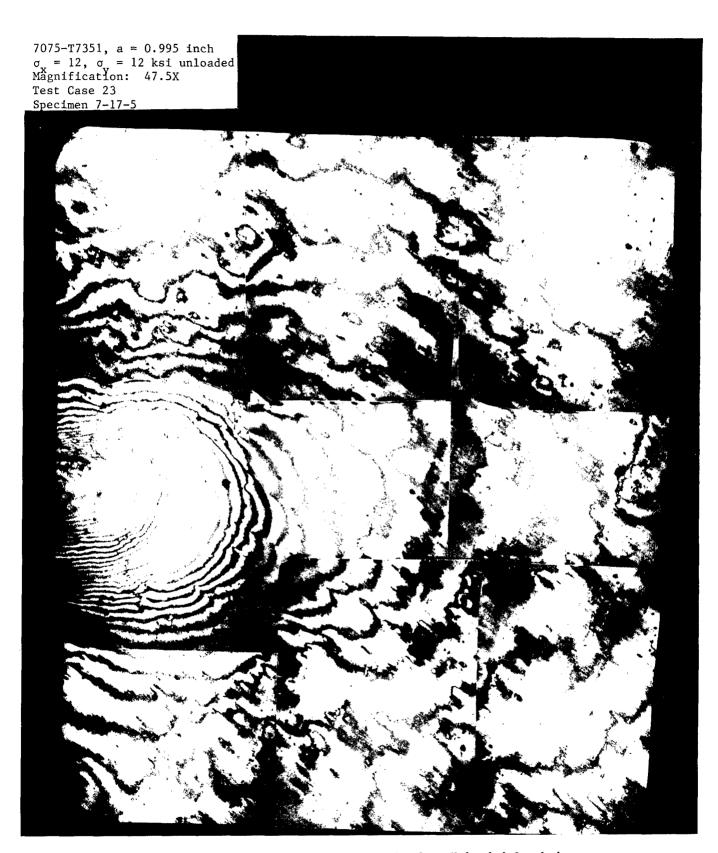


Figure 17. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

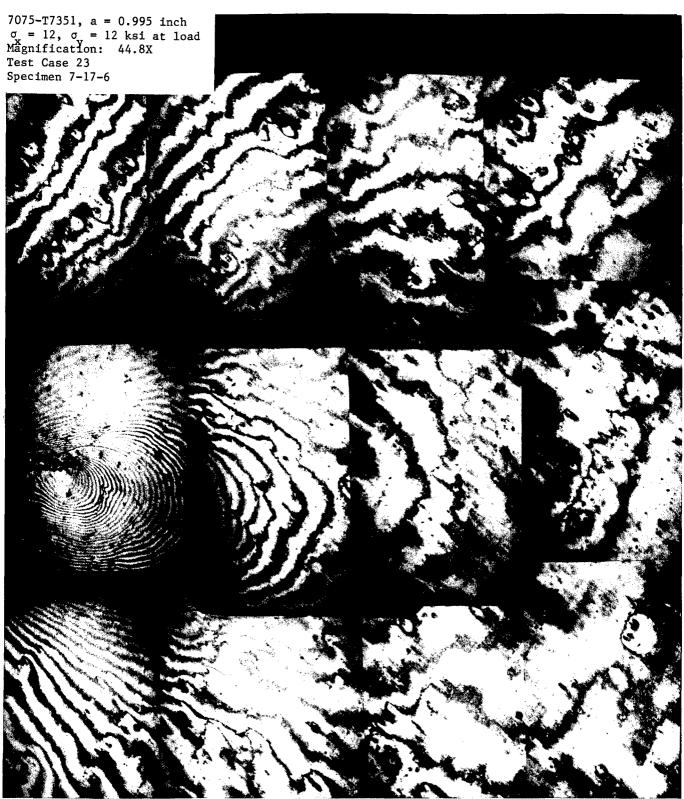


Figure 18. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

7075-T7351, a = 0.26 inch σ = -1.2, σ = 12 ksi unloaded Magnification: 48.0X Test Case 25 Specimen 7-23-1

Figure 19. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

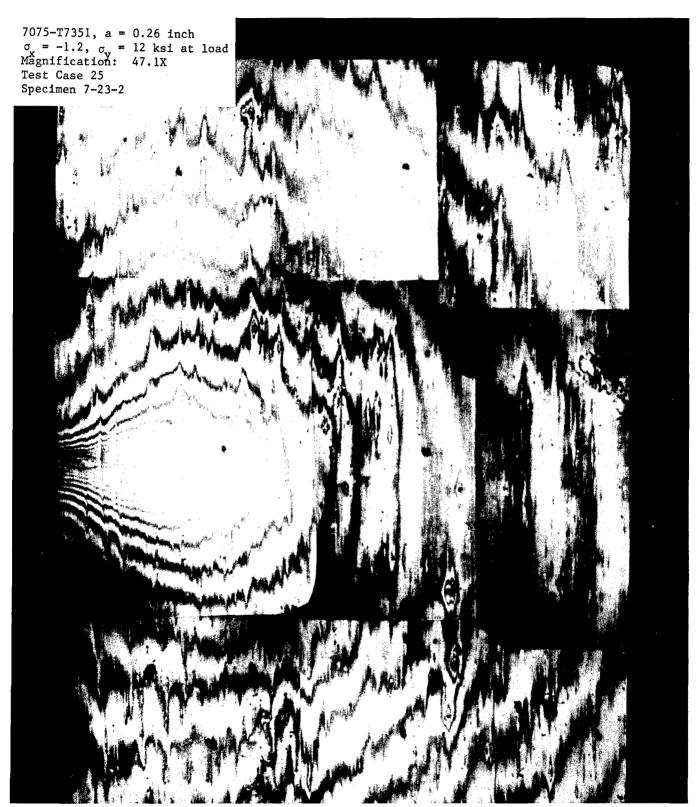


Figure 20. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

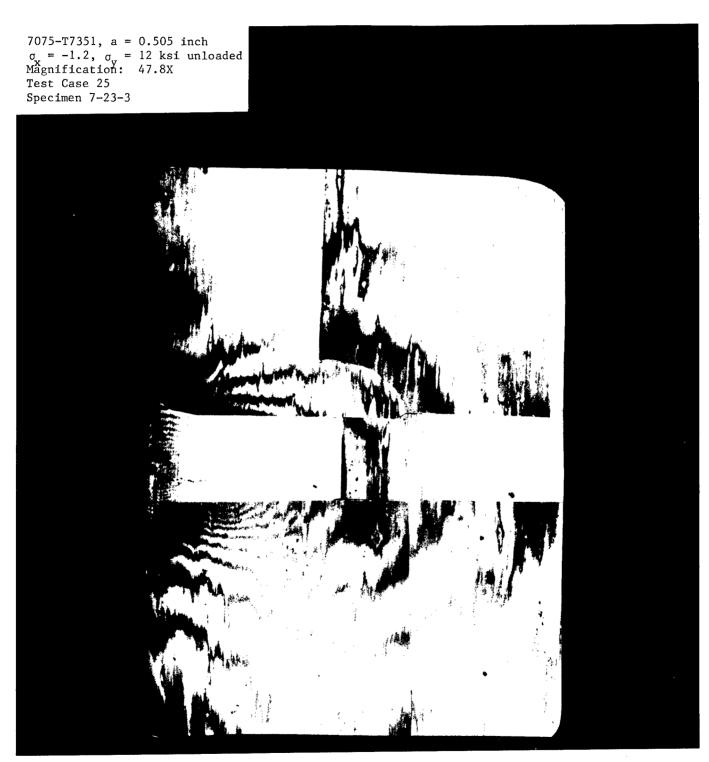


Figure 21. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

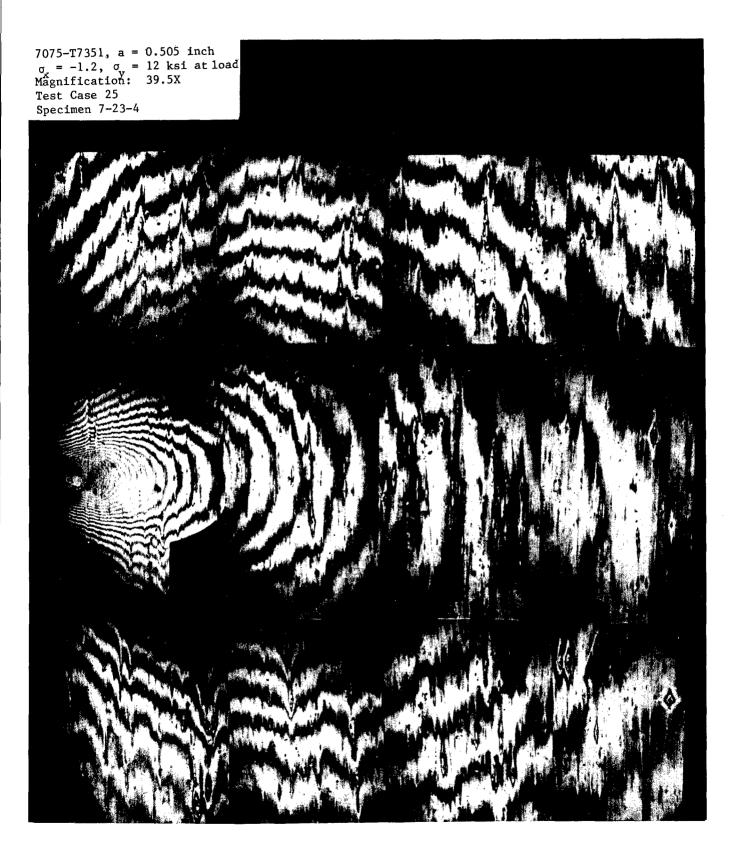


Figure 22. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

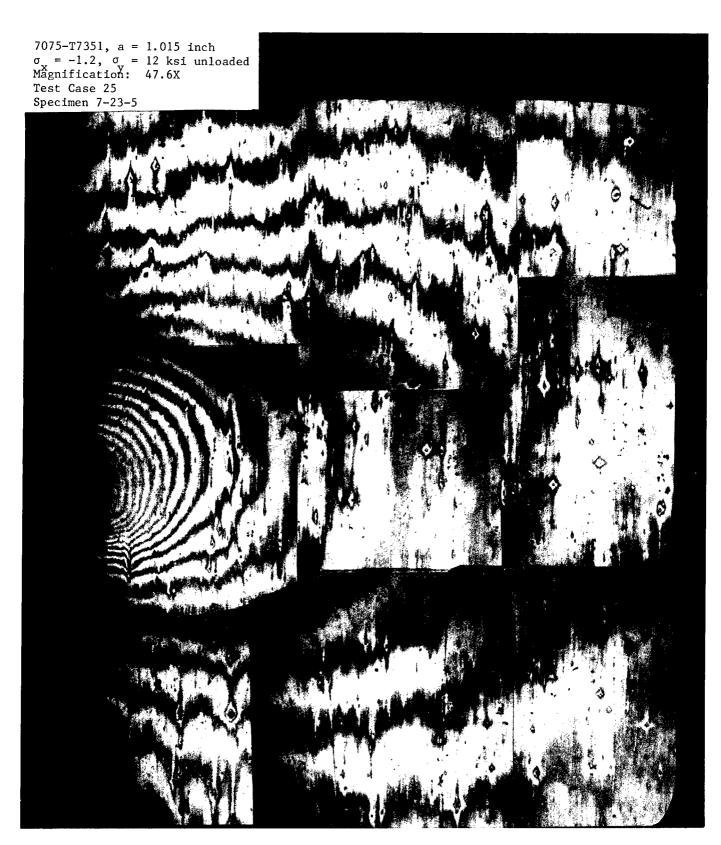


Figure 23. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

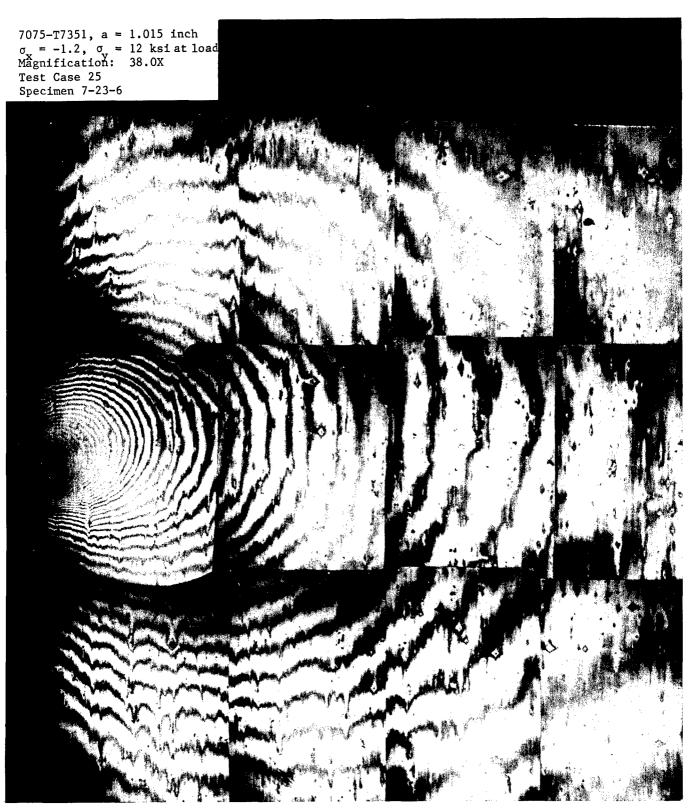


Figure 24. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

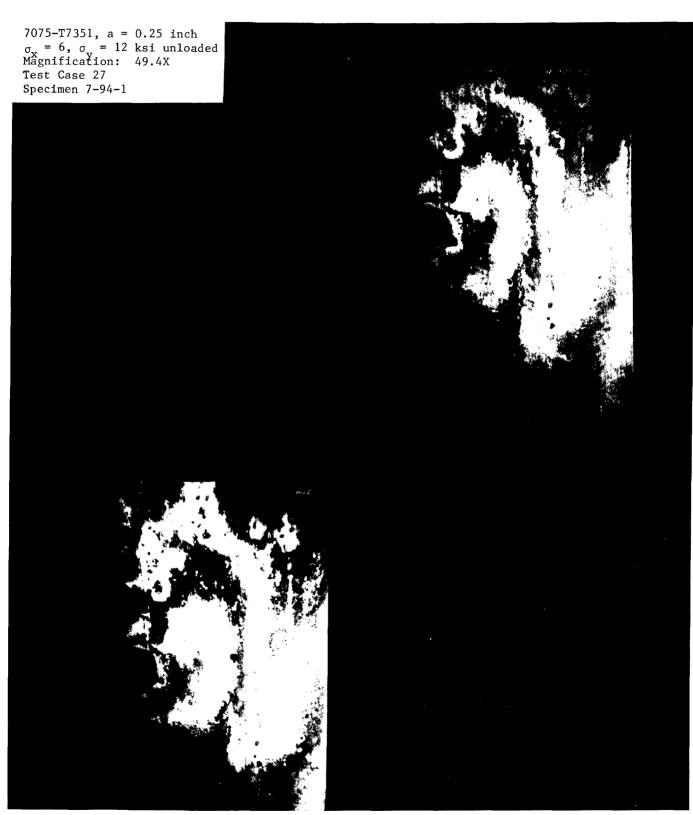


Figure 25. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 26. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

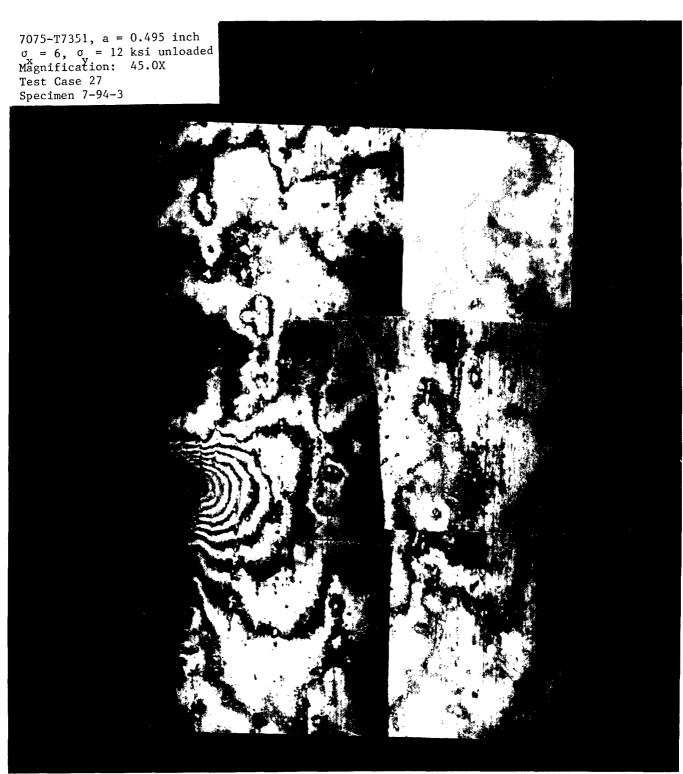


Figure 27. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 28. Interferometry Photograph of a Loaded Crack in a 7075--T7351 Specimen

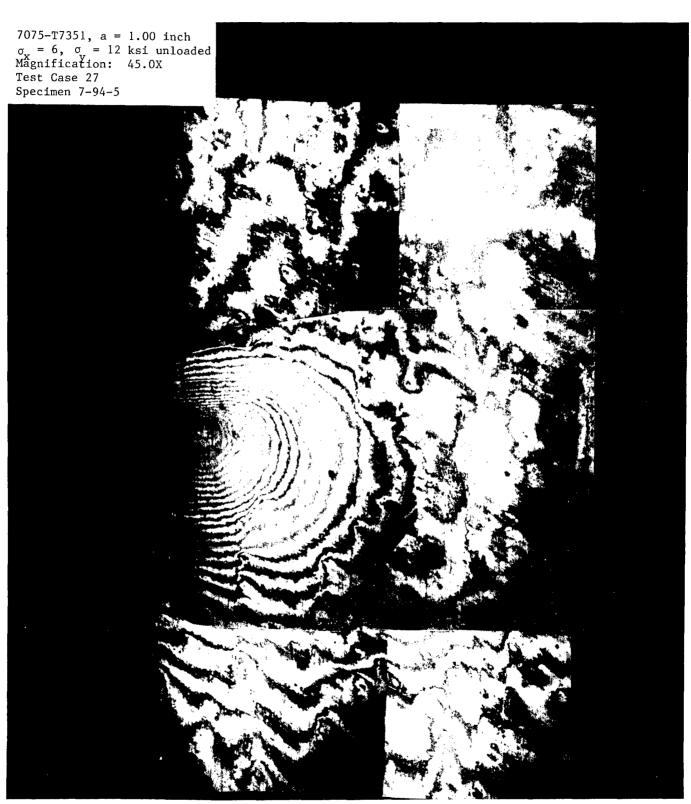


Figure 29. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 30. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen



Figure 31. Interferometry Photograph of a Loaded Crack in a 7075--T7351 Specimen



Figure 32. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

7075-T7351, a = 0.215 inch σ = 18, σ = 18 ksi at load Magnification: 41.3X Test Case 55 Specimen 7-11-2

Figure 33. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

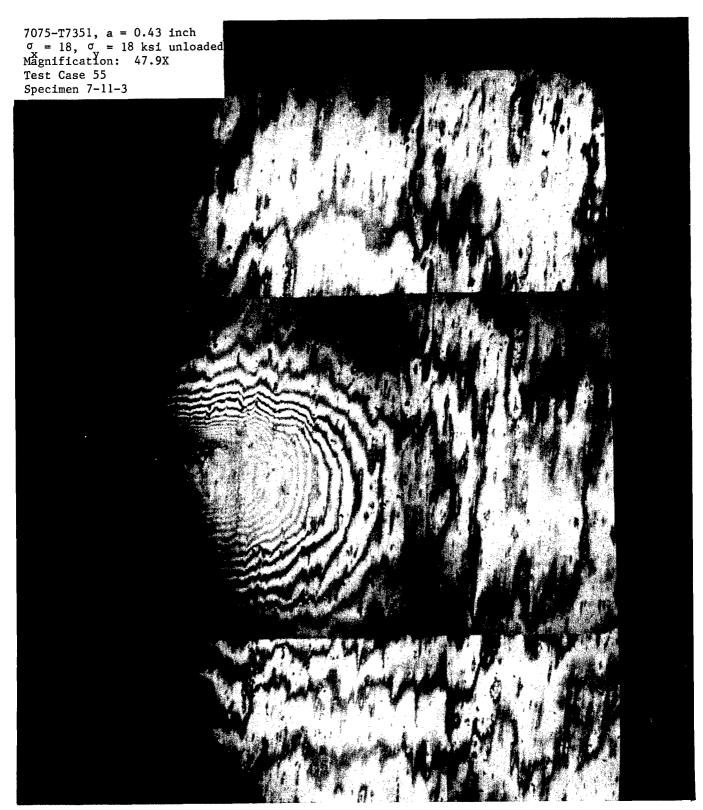


Figure 34. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

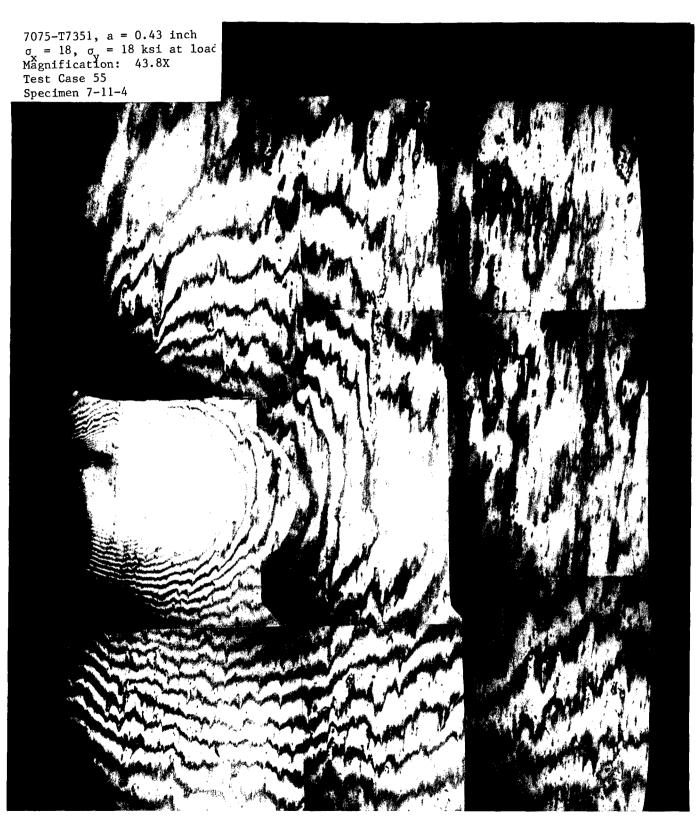


Figure 35. Interferometry Photograph of a Loaded Crack in a 7075--T7351 Specimen



Figure 36. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

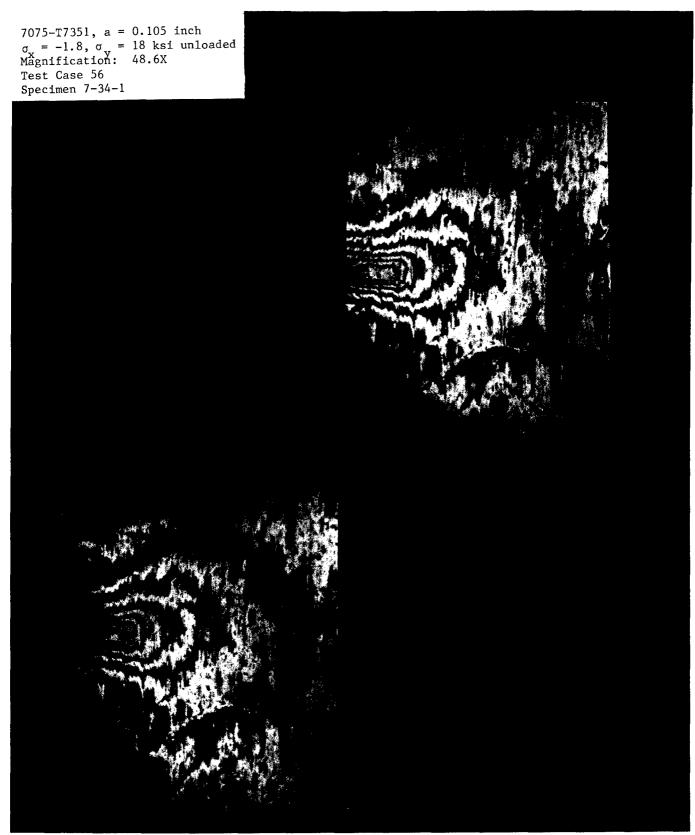


Figure 37. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 38



Figure 38. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen



Figure 39. Interferometry Photograph of an Unloaded Crack in a 7075--T7351 Specimen

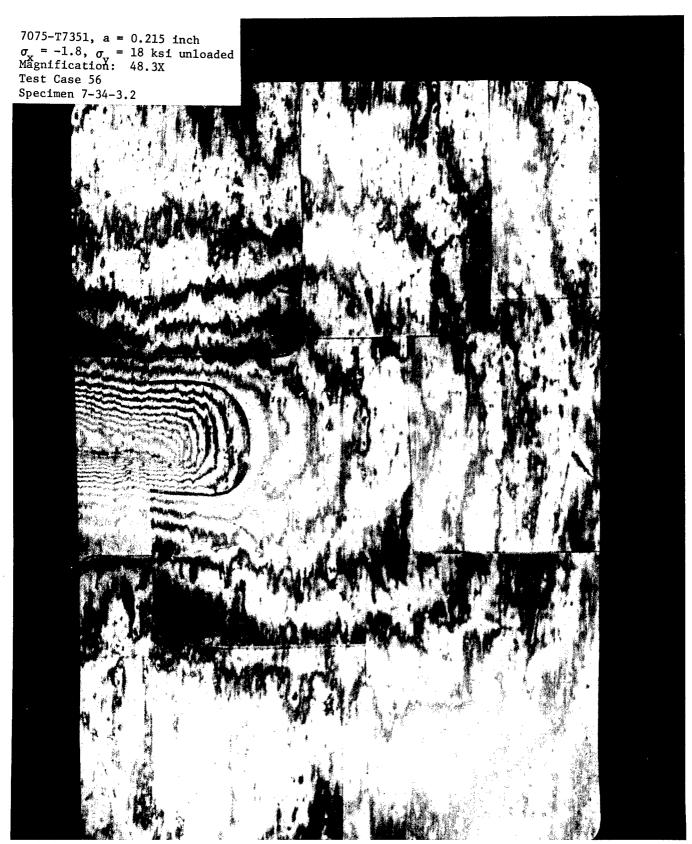
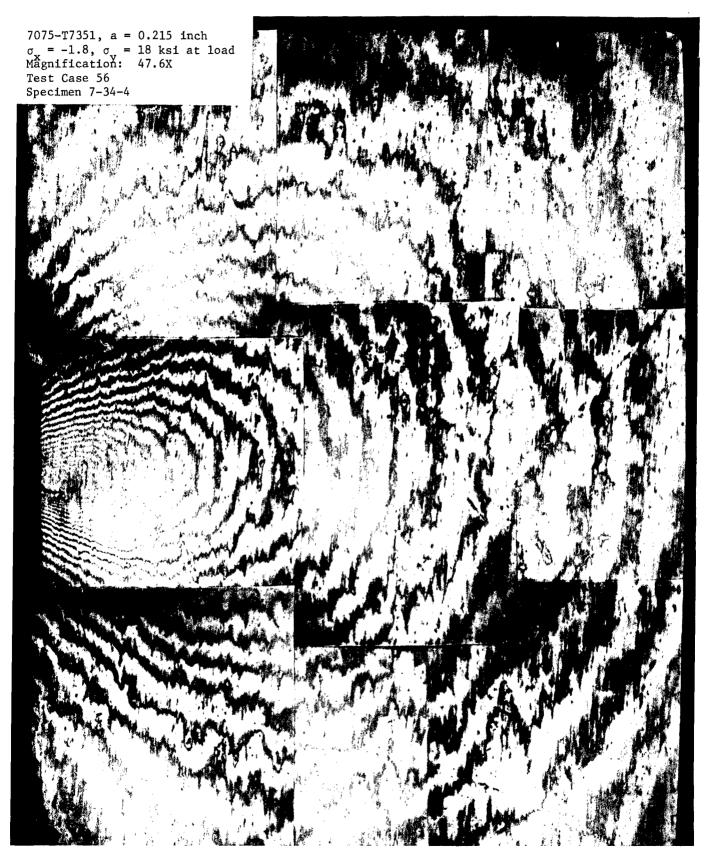
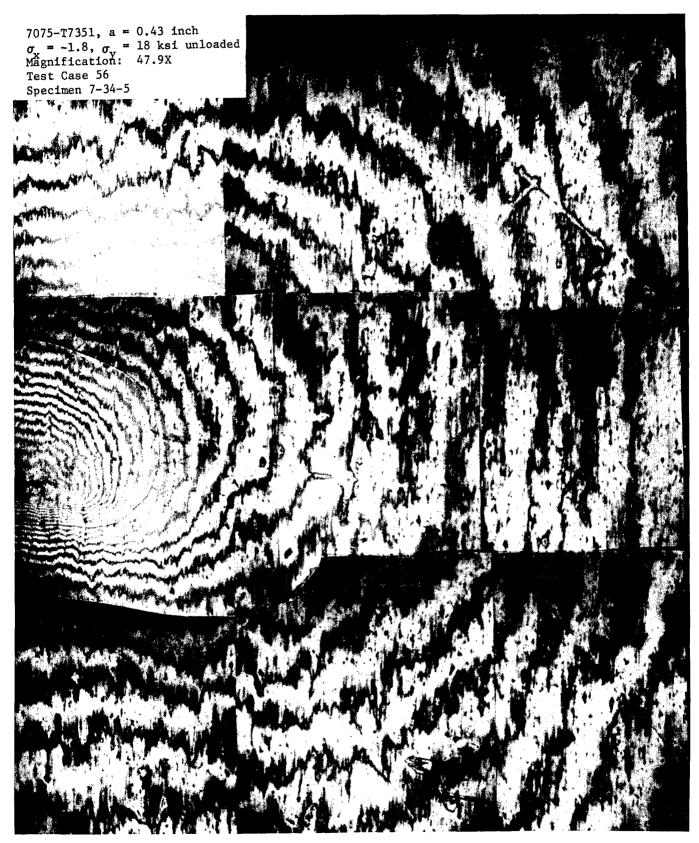


Figure 40. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen 42 Figure 41.



Interferometry Photograph of an Unloaded Crack in a Figure 42. Interierometr, 27075-T7351 Specimen 43

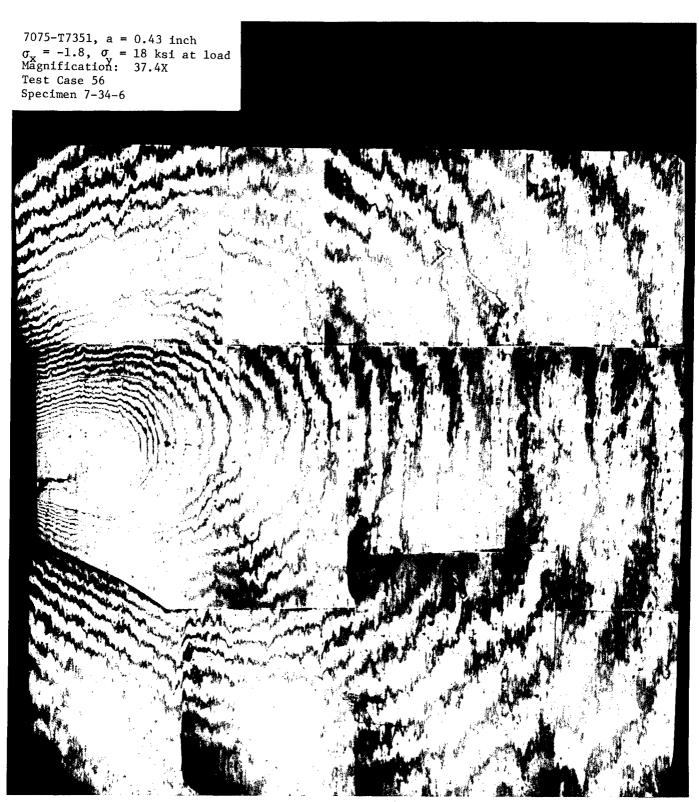
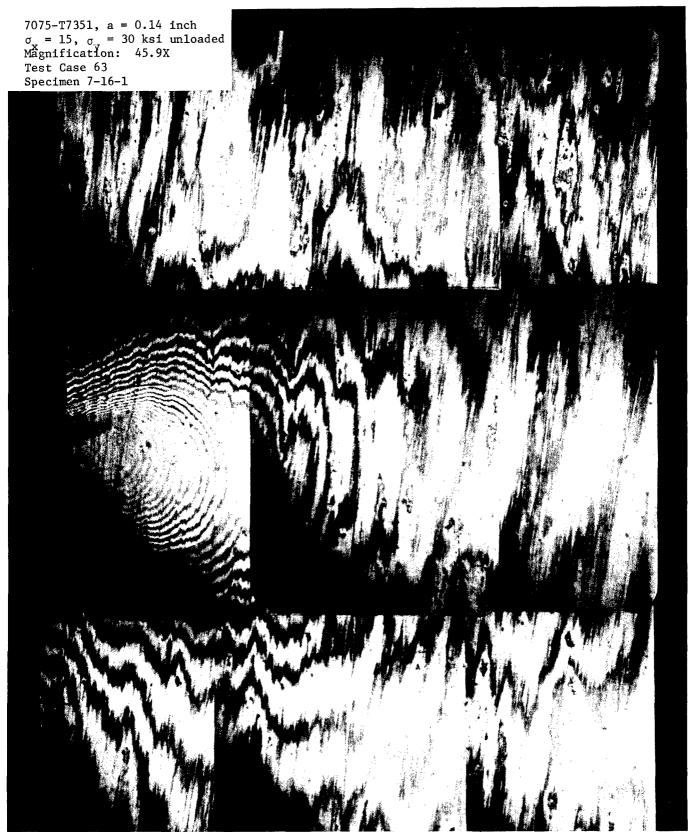


Figure 43. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen



Interferometry Photograph of an Unloaded Crack in a Figure 44. 7075-T7351 Specimen 45

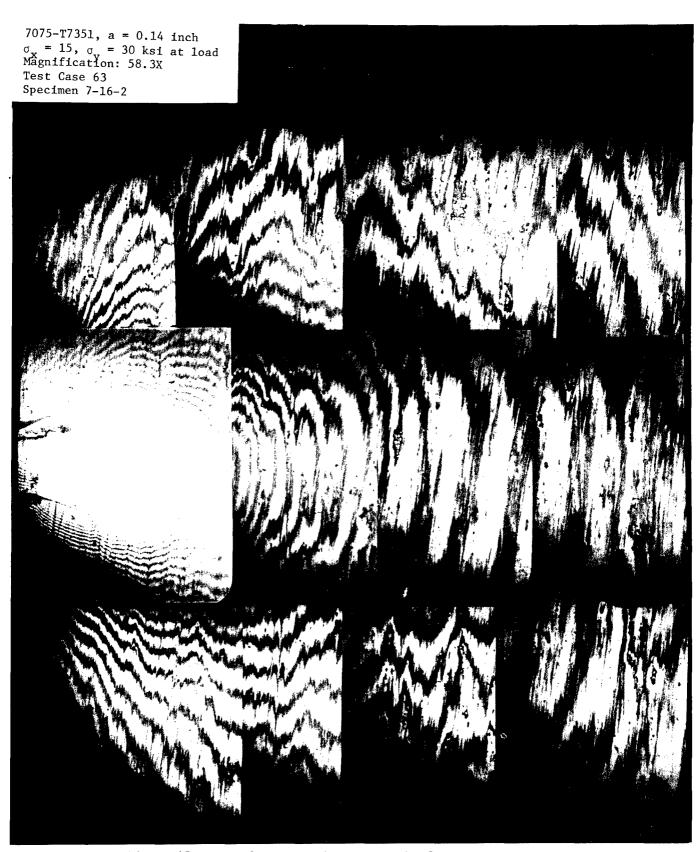
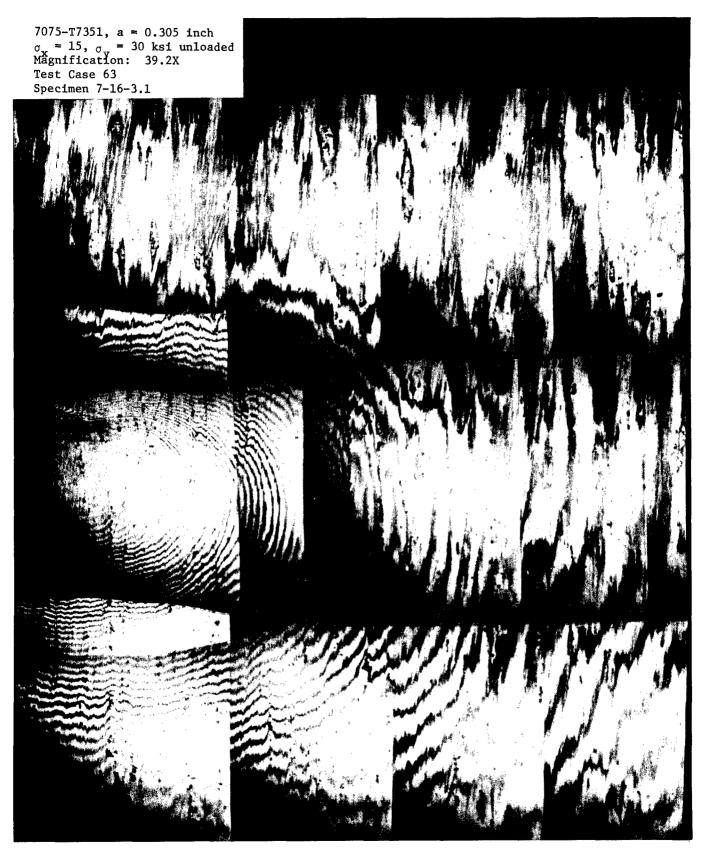


Figure 45. Interferometry Photograph of a Loaded Crack in a Interferometry 27775-T7351 Specimen 46



Interferometry Photograph of an Unloaded Crack in a Figure 46. 7075-T7351 Specimen 47

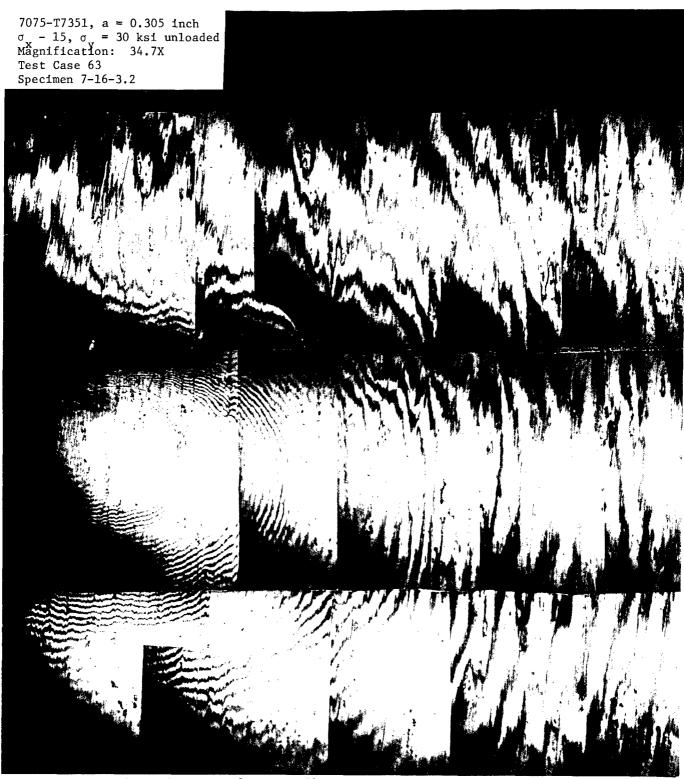


Figure 47. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

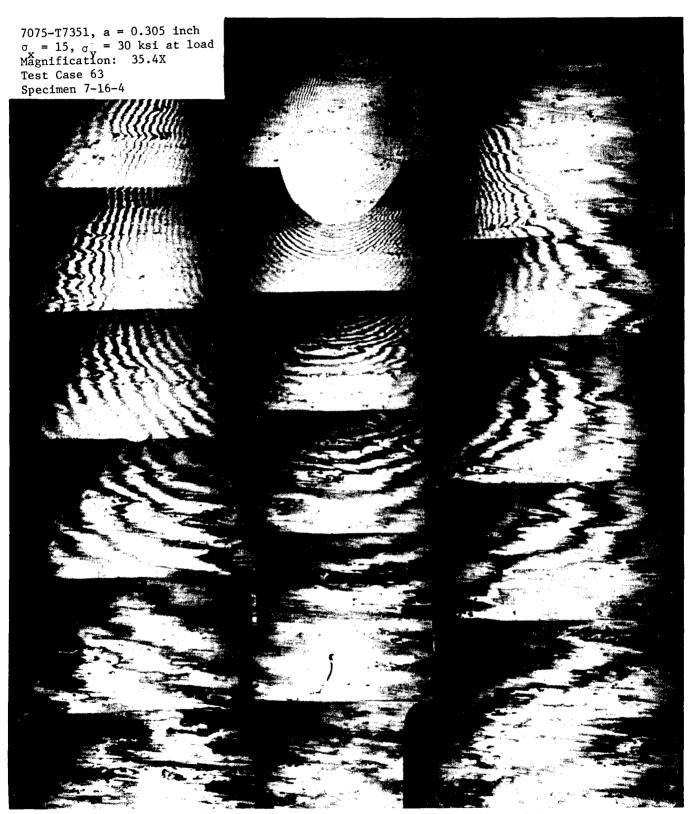


Figure 48. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen



Figure 49.



Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen Figure 50.

51

2024-T351, a = 0.74 inch $\sigma_{x} = 0, \sigma_{y} = 10 \text{ ksi unloaded}$ Magnification: 28.8X
Test Case 12

Specimen 2-33-2

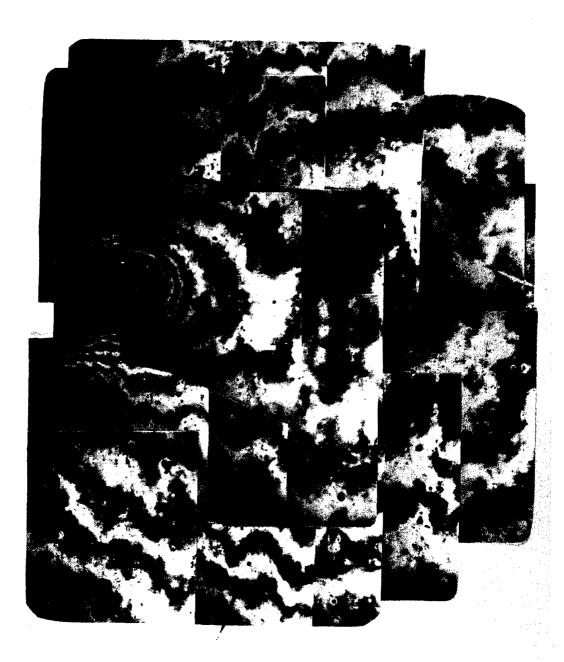


Figure 51. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.98 inch σ_{x} 0, σ_{y} = 10 ksi unloaded Magnification : 46.2X Test Case 12 Specimen 2-33-3



Figure 52. Interferometry Photograph of an Unloaded Crack in a 2024--T351 Specimen

2024-T351, a = 1.495 inch $\sigma_x = 0, \sigma_y = 10$ ksi unloaded Magnification: 25.9X

Test Case 12 Specimen 2-33-4

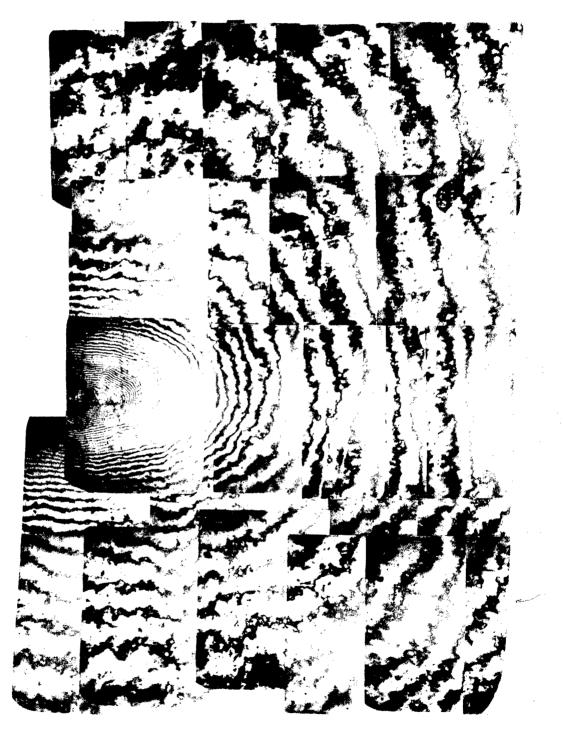


Figure 53. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.24 inch σ 0, σ = 10 ksi unloaded Magnification: 43.7X Test Case 10

Specimen 2-6-1

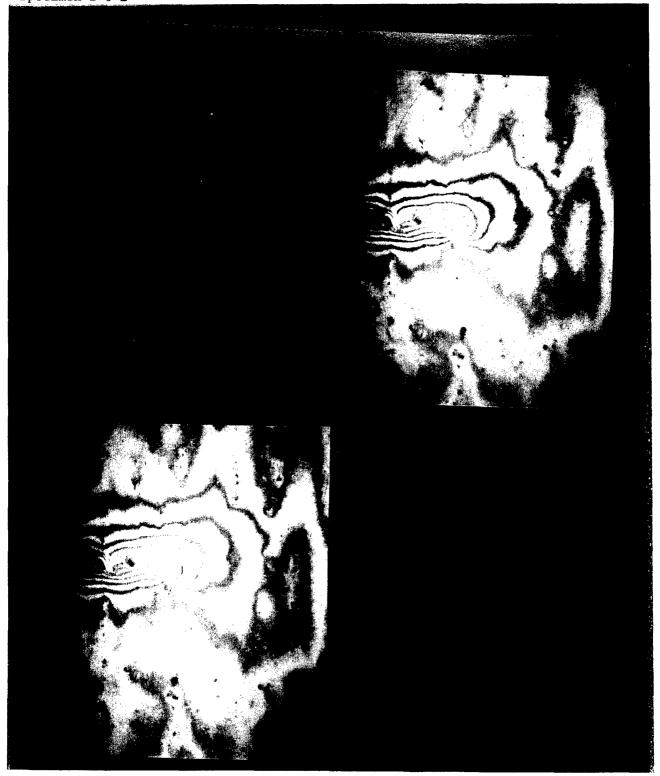


Figure 54. Interferometry Photograph of an Unloaded Crack in a 2024--T351 Specimen

2024-T351, a = 0.24 inch σ = 0, σ = 10 ksi at load Magnification: 46.2X Test Case 10 Specimen 2-6-2



Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen Figure 55.



Figure 56. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

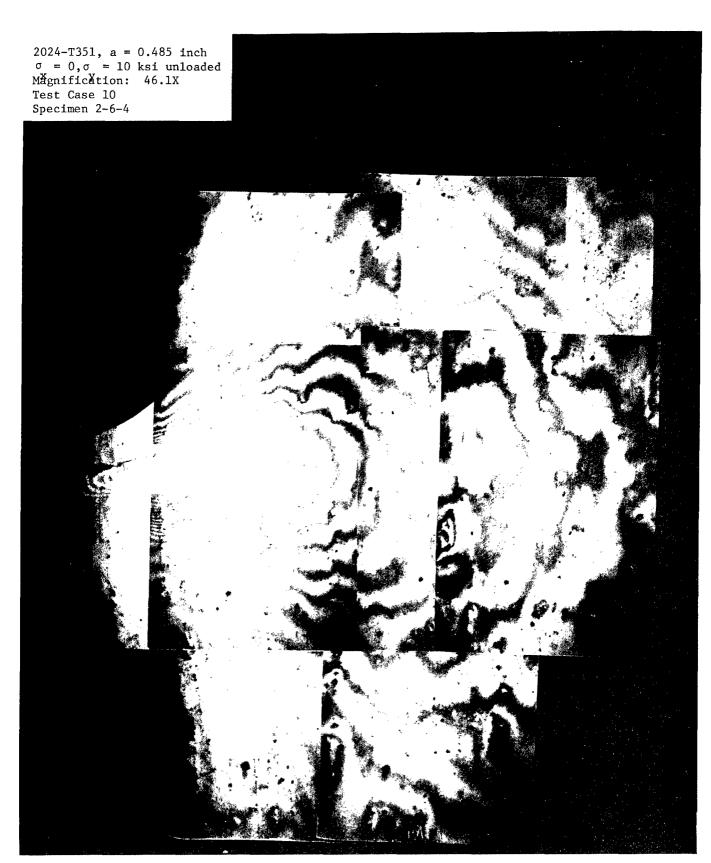


Figure 57. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

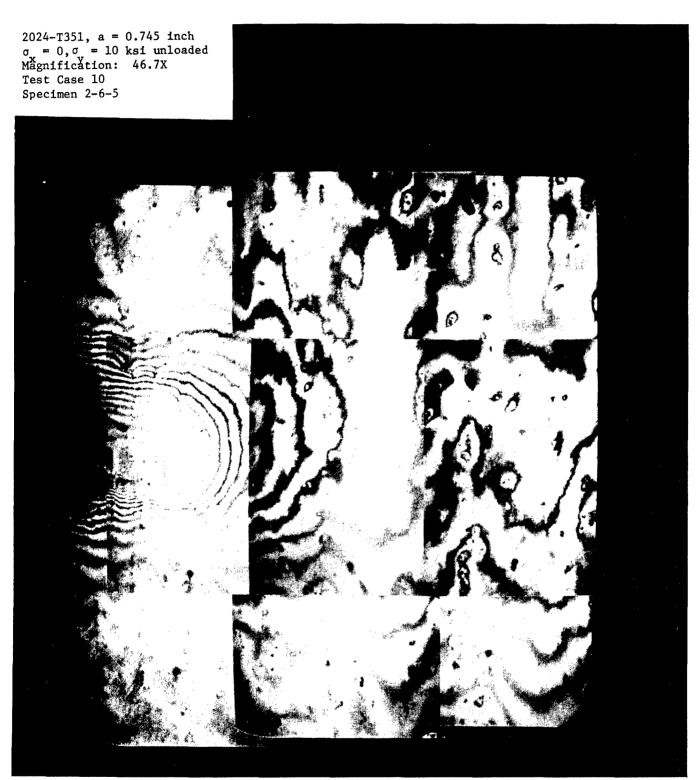


Figure 58. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen



Figure 59. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

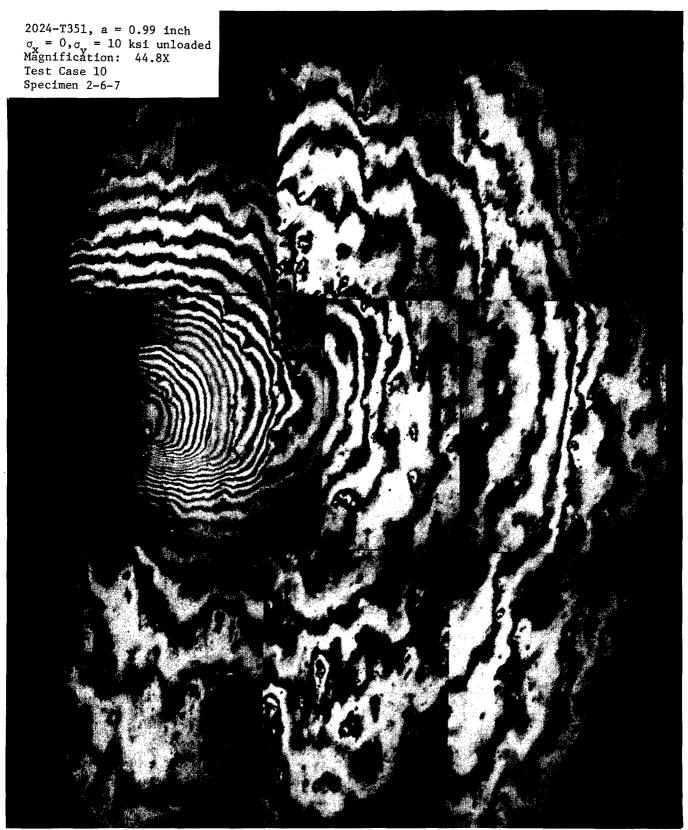


Figure 60. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

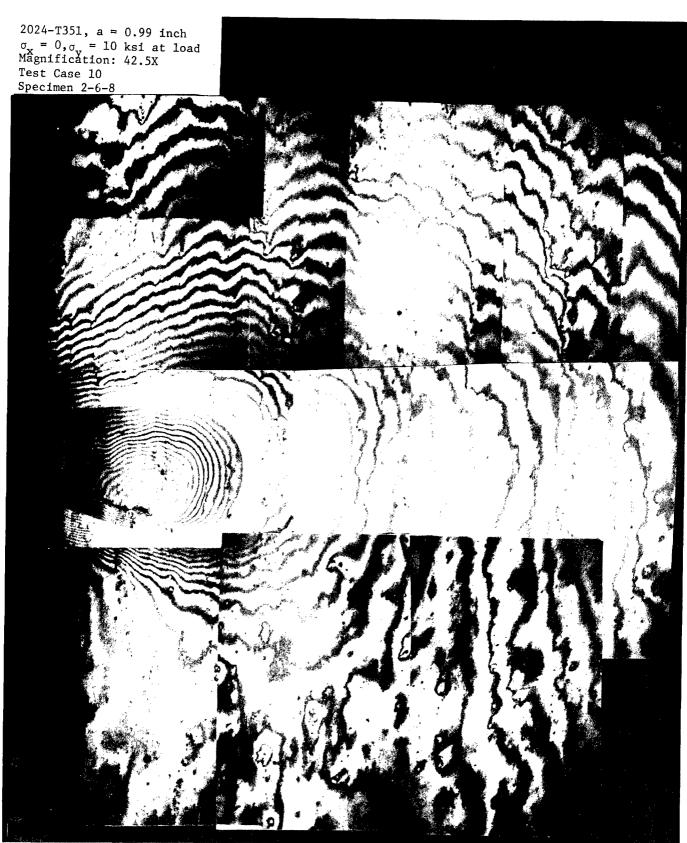


Figure 61. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

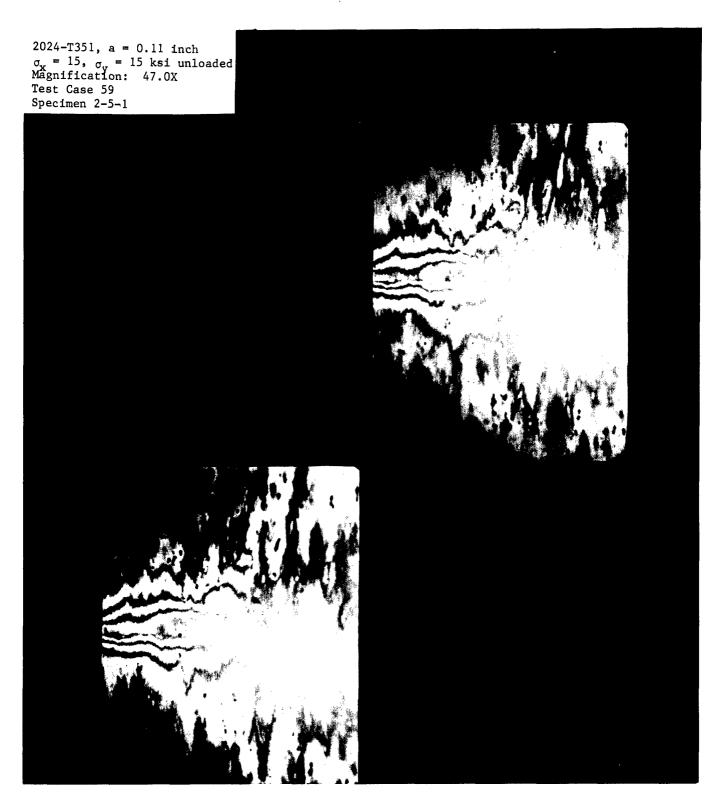


Figure 62. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

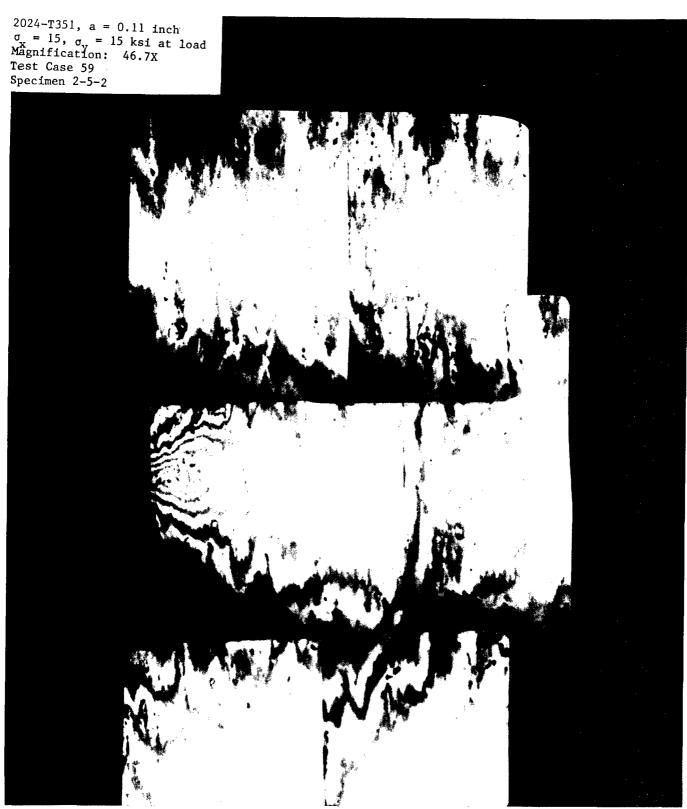


Figure 63. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen



Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen 65 Figure 64.



Figure 65. Interterometry Photograph of a Loaded Crack in a 2024--T351 Specimen

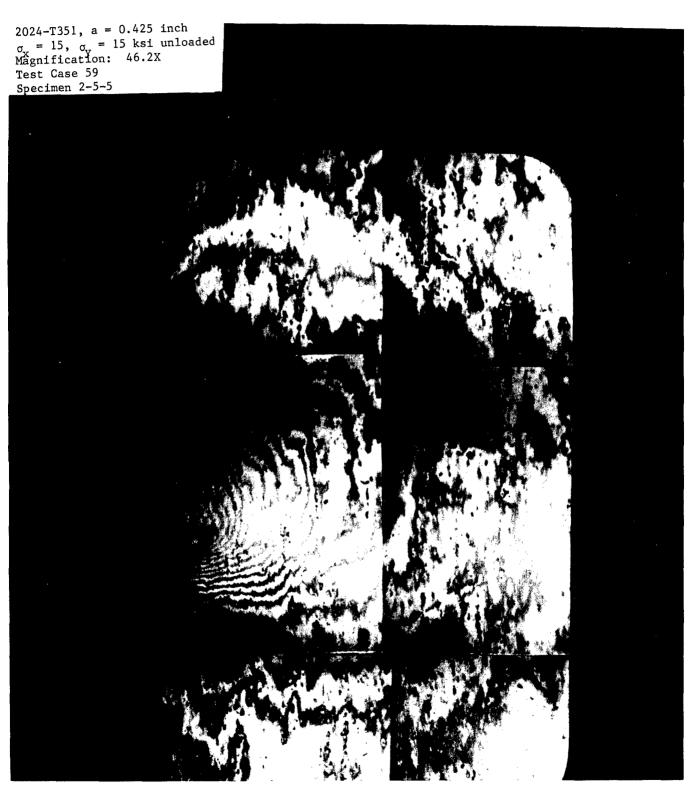


Figure 66. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

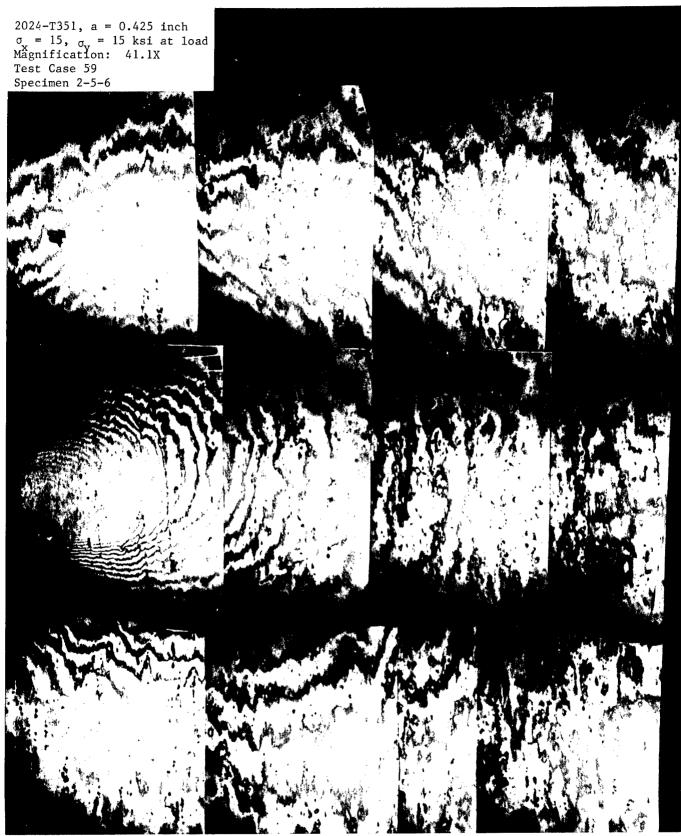


Figure 67. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

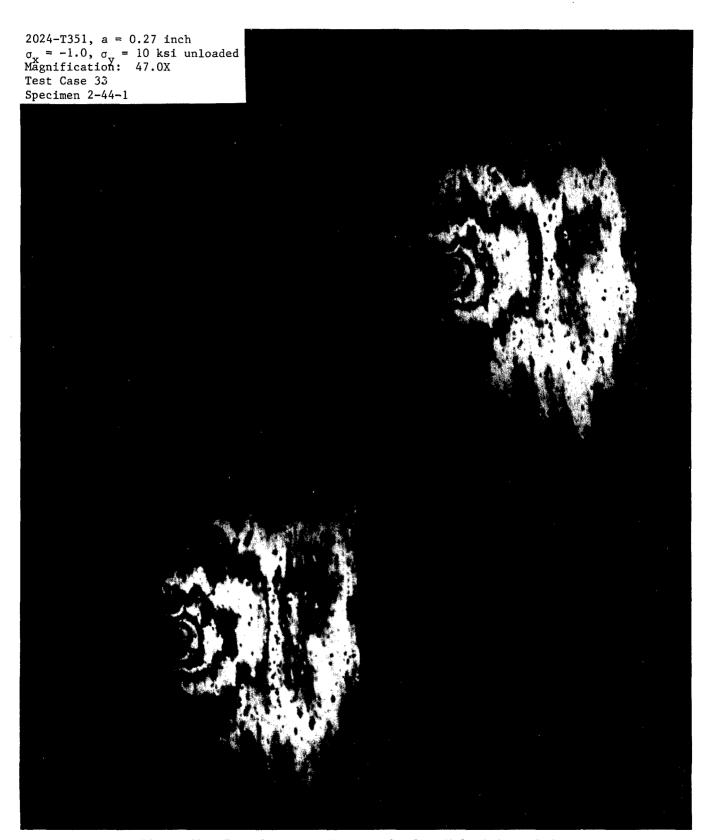


Figure 68. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

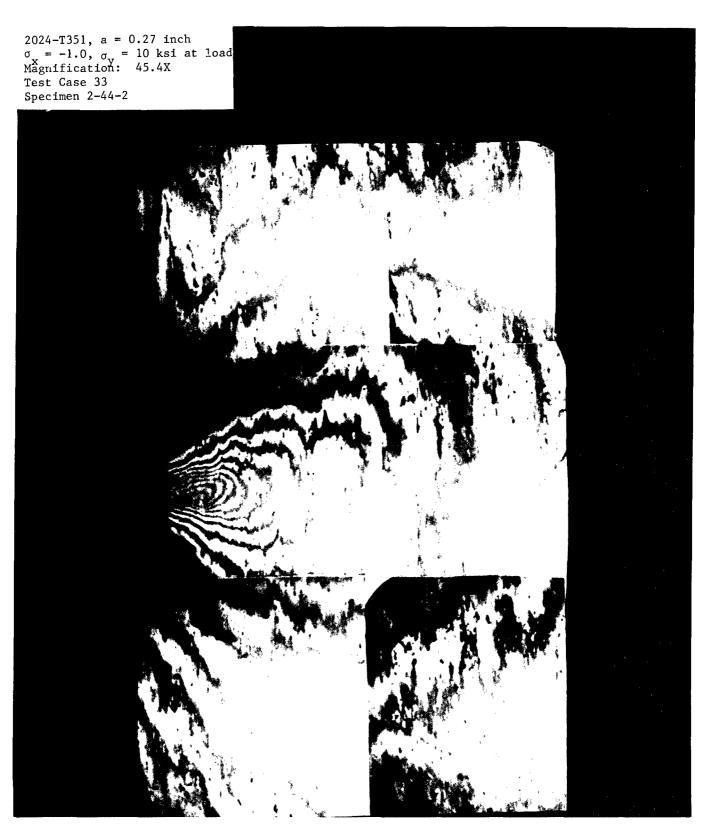


Figure 69. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

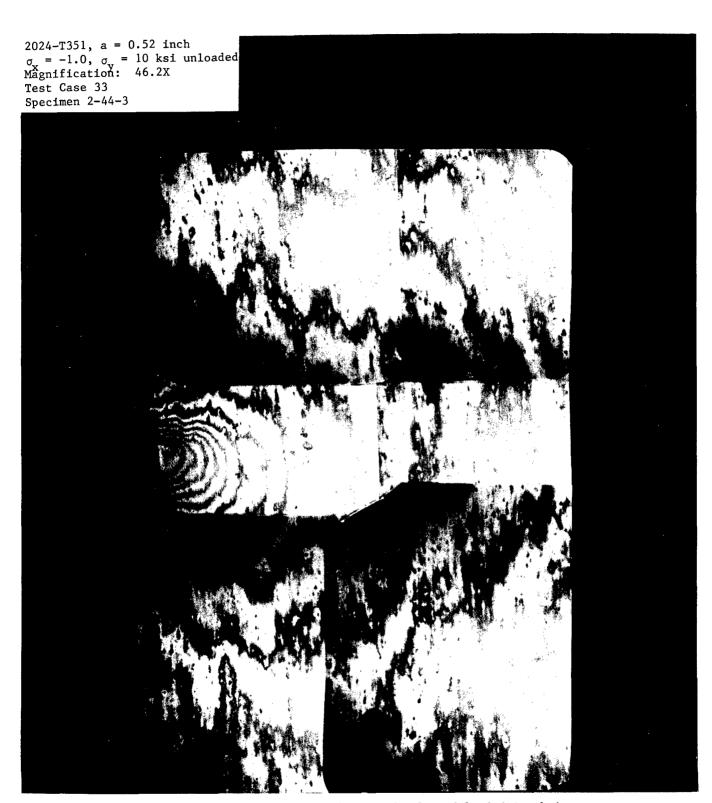


Figure 70. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

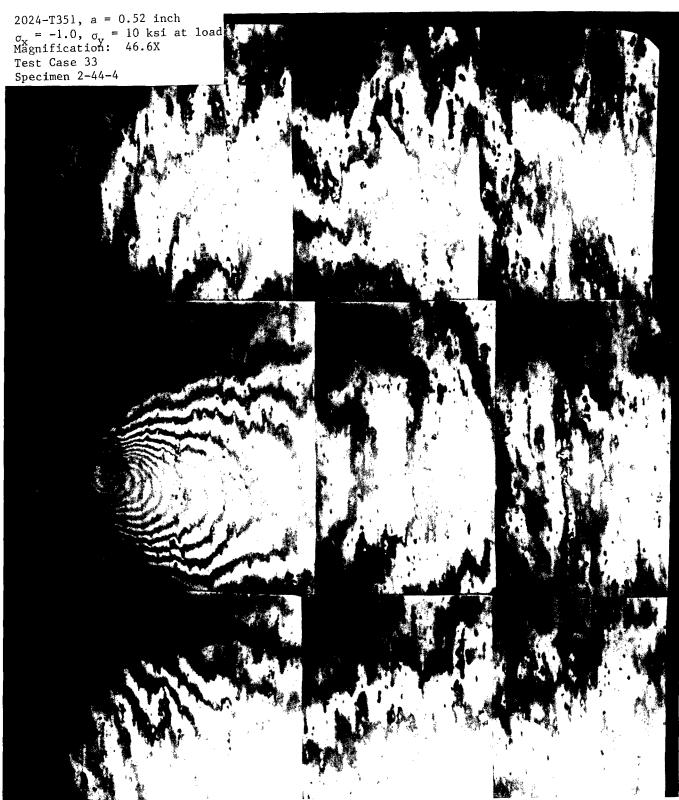
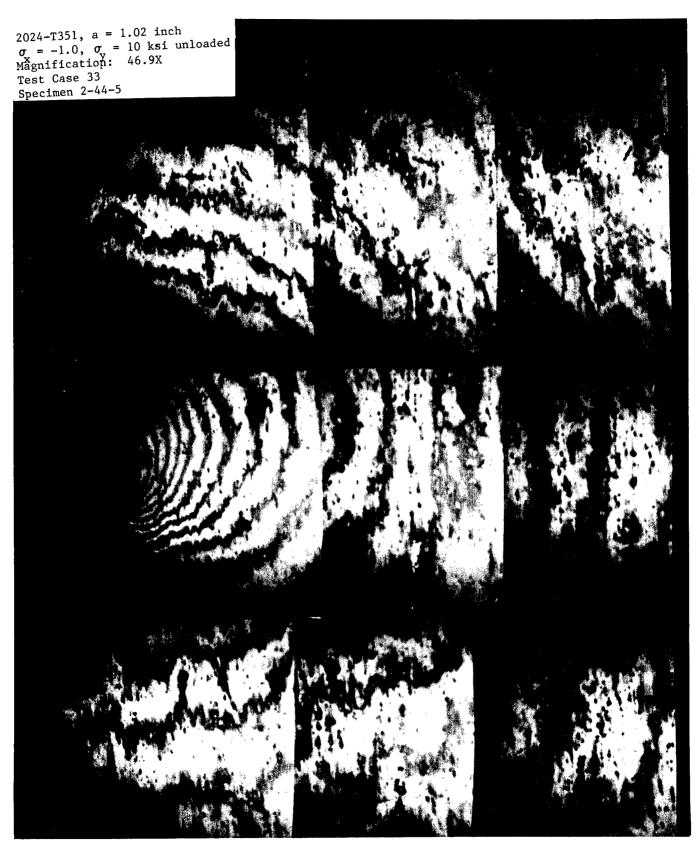


Figure 71. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen



Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen 73 Figure 72.



Figure 73. Interferometry Photograph of a Loaded Crack in a $2024\hbox{-}T351$ Specimen

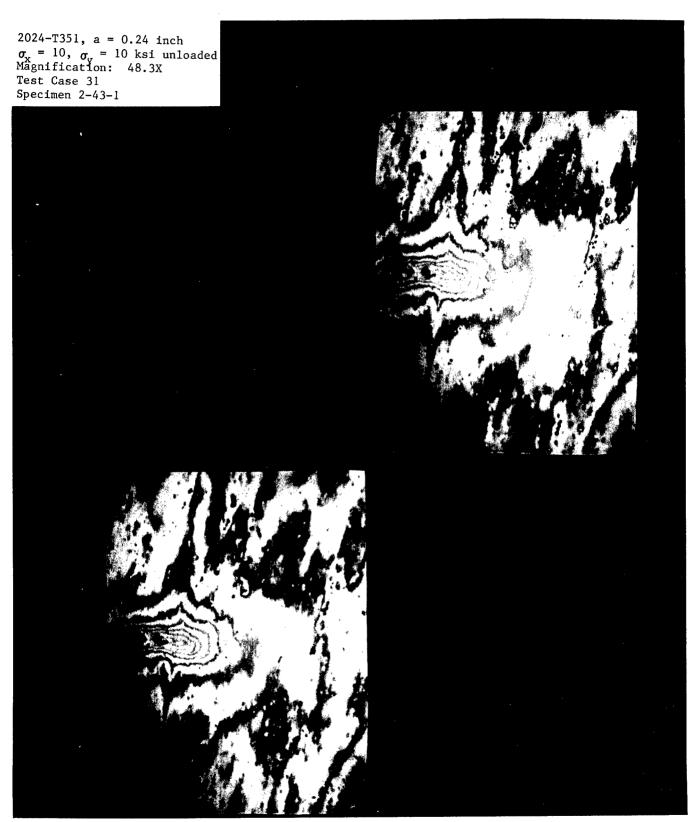


Figure 74. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

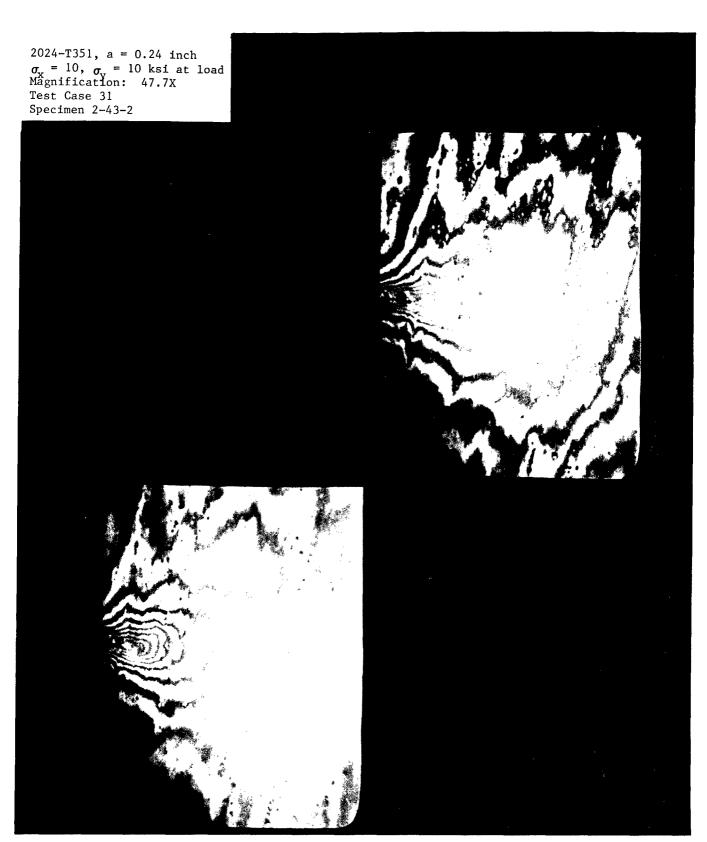


Figure 75. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

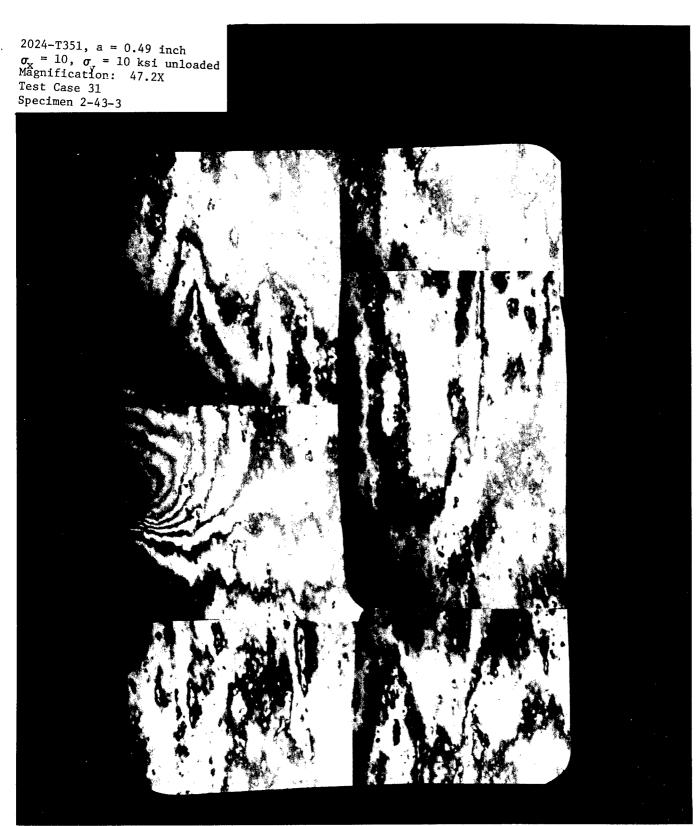


Figure 76. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.49 inch σ = 10, σ = 10 ksi at load Magnification: 48.0X Test Case 31 Specimen 2-43-4

Figure 77. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

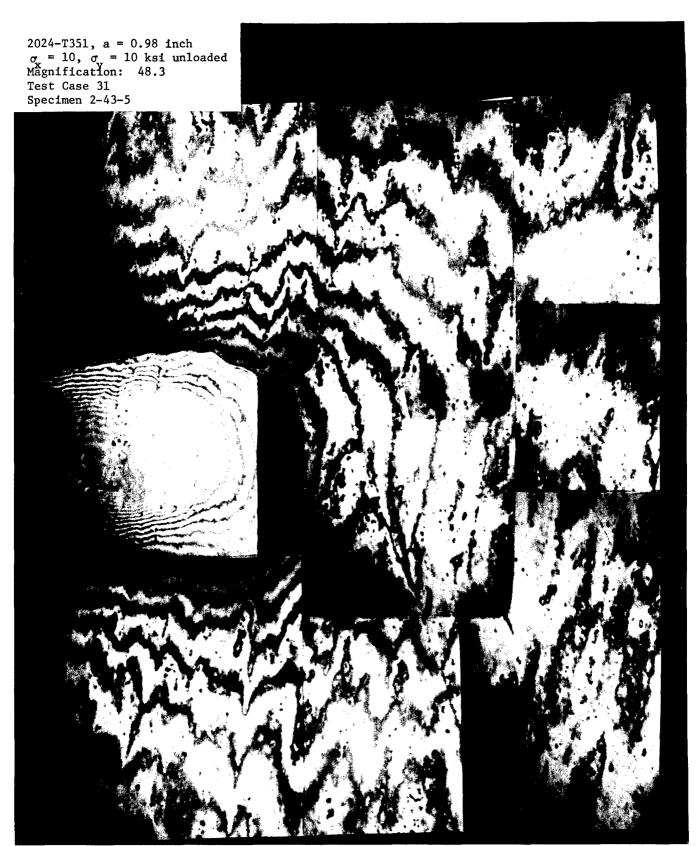


Figure 78. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.98 inch σ = 10, σ = 10 ksi at load Magnification: 42.4X Test Case 31 Specimen 2-43-6

Figure 79. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

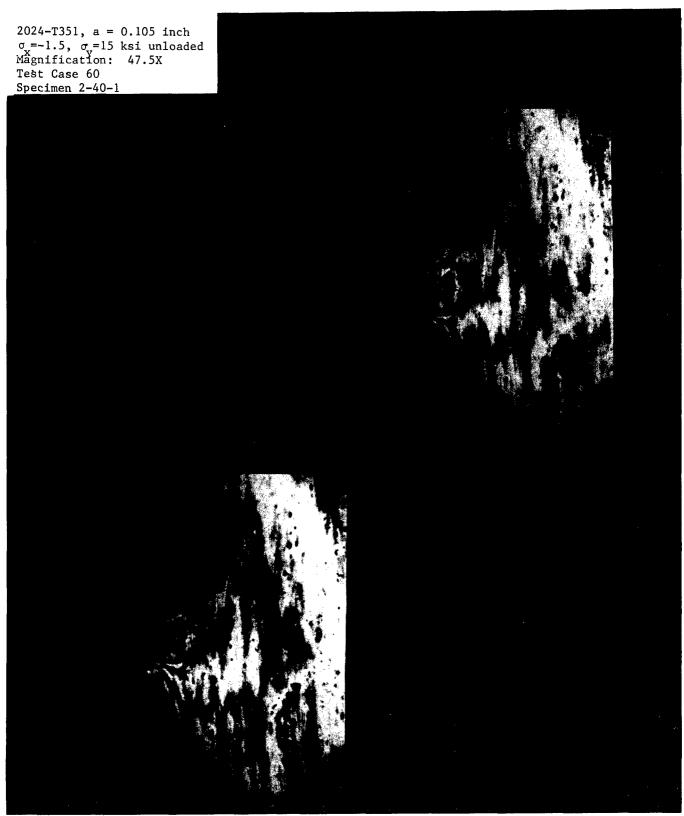


Figure 80. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen



Figure 81. Interferometry Photograph of a Loaded Crack in a 2024-T351 Speciman



Figure 82. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

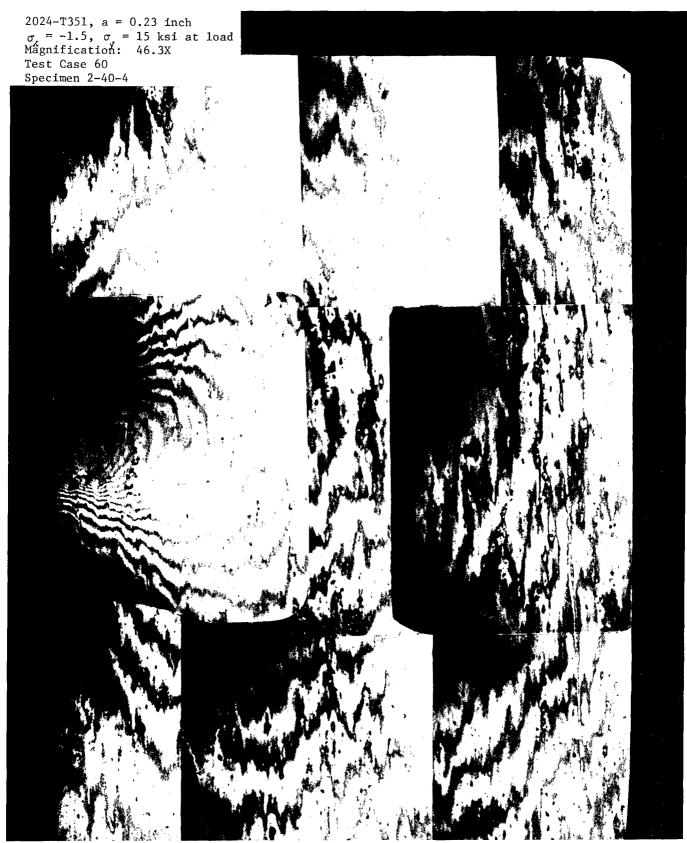


Figure 83. Interferometry Photograph of a Loaded Crack in a $2024\mbox{-}T351$ Specimen



Figure 84. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

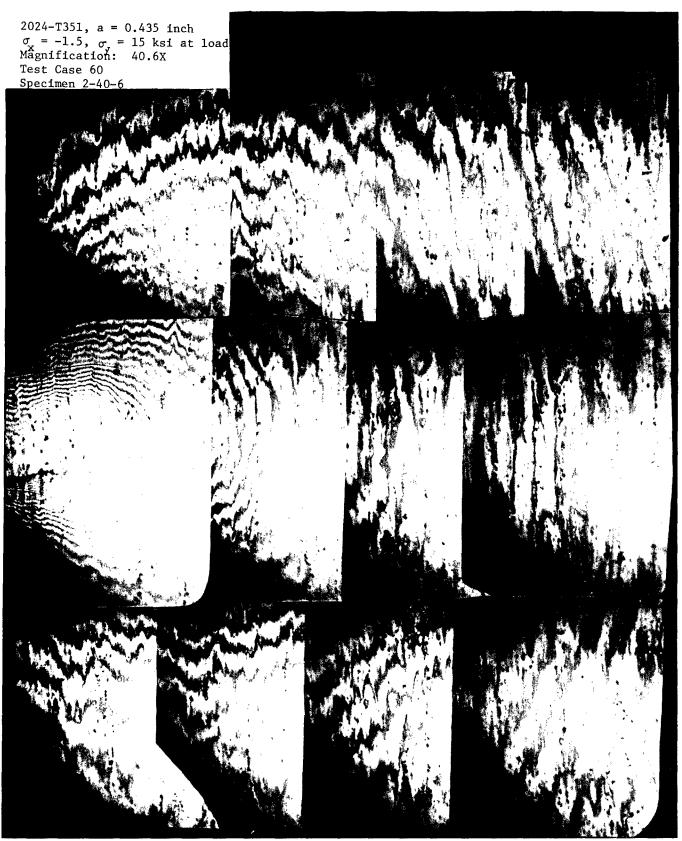


Figure 85. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

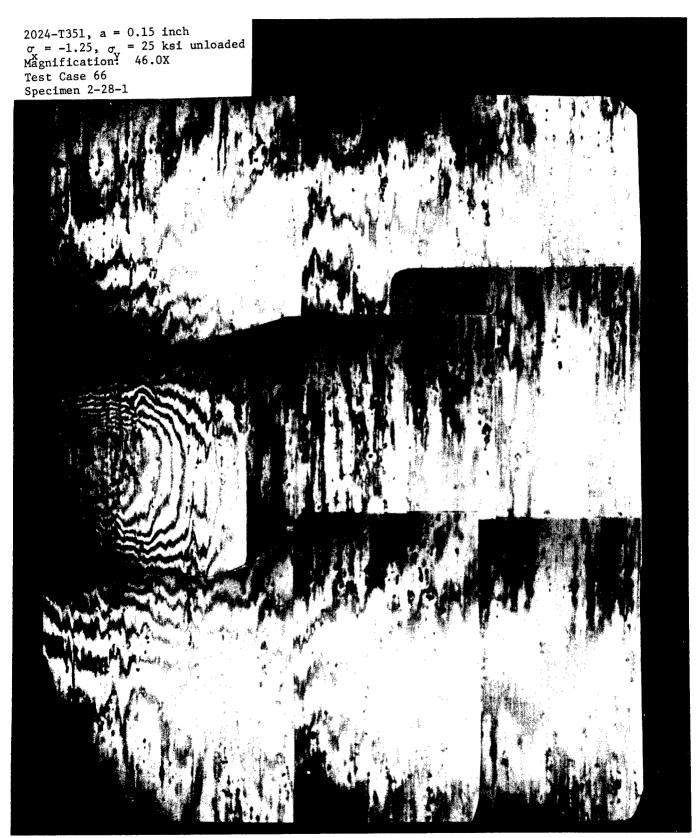


Figure 86. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

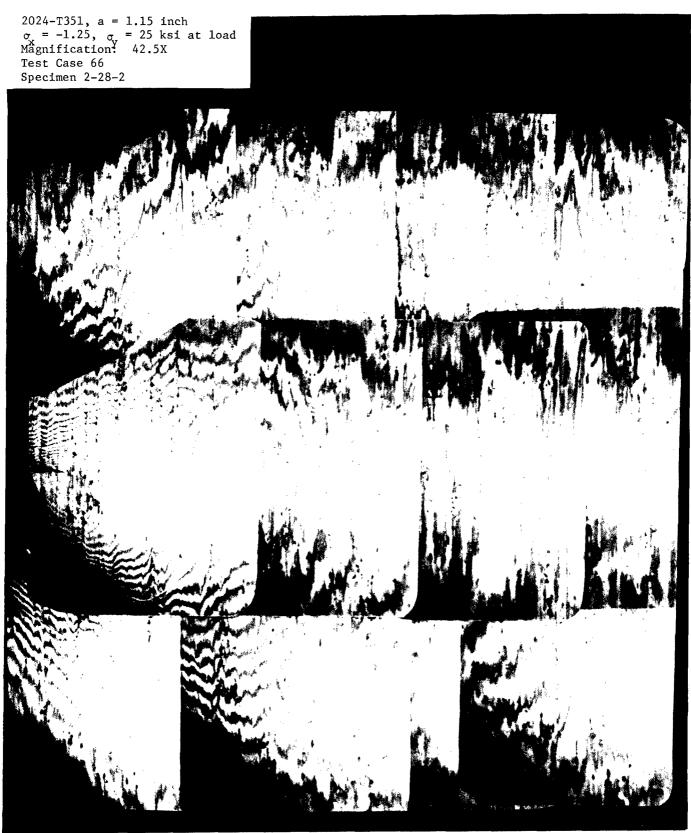


Figure 87. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

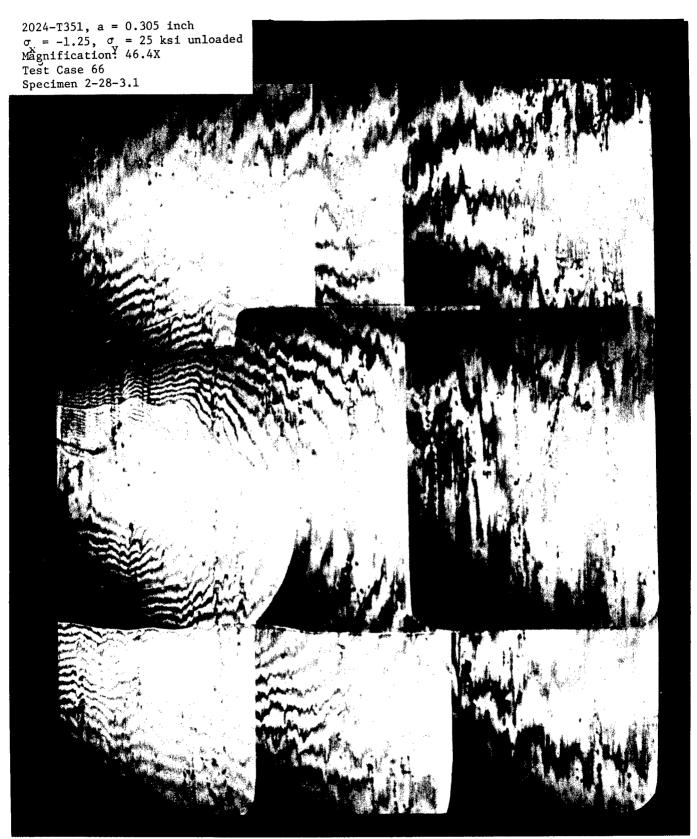


Figure 88. Interferometry Photograph of an Unloaded Crack in a Interferometry 2024-T315 Specimen 89

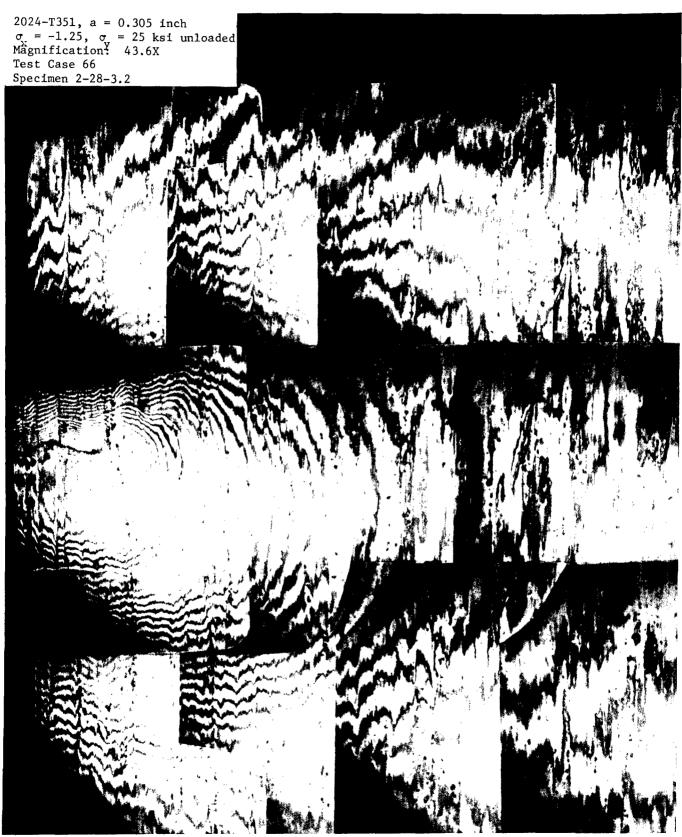


Figure 89. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

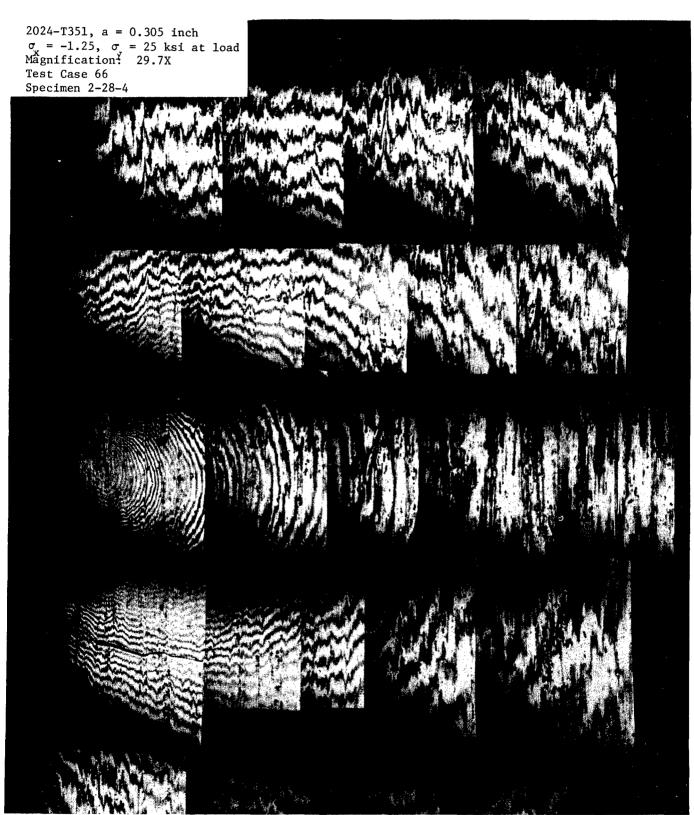


Figure 90. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

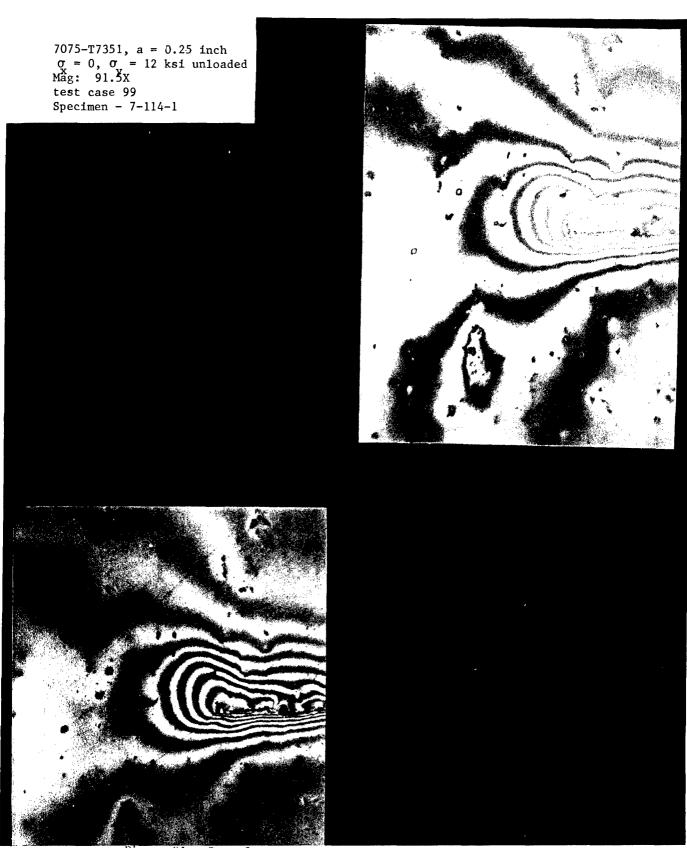


Figure 91. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 92

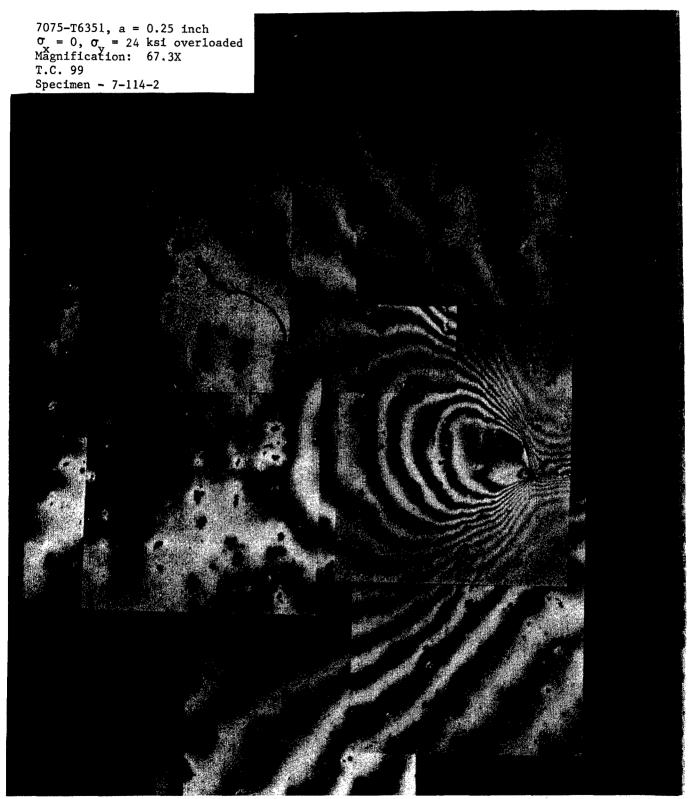


Figure 92. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen



Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen \$94\$Figure 93.

7075-T7351, a = 0.50 inch $\sigma_x = 0$, $\sigma_y = 24$ ksi overloaded Magnification: 22.6X

Test case 99 Specimen - 7-114-4

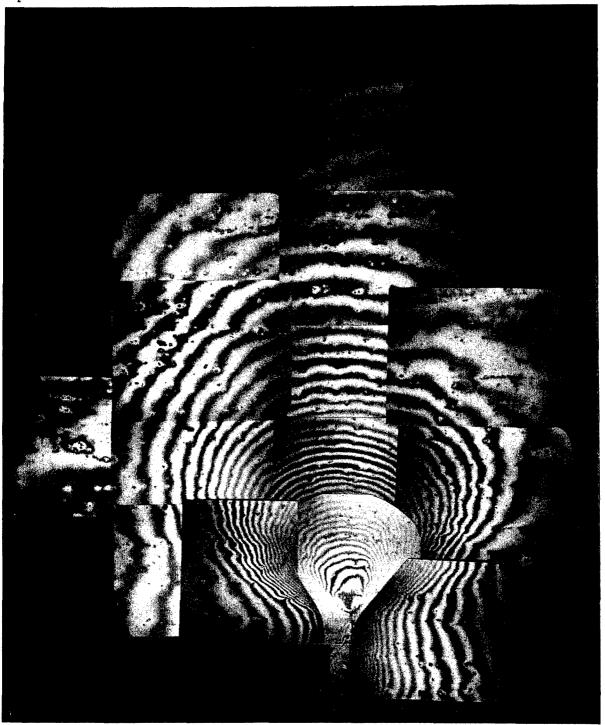


Figure 94. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen

7075-T7351, a = 1.005 inch σ = 0, σ = 12 ksi unloaded Magnification: 21.6X Test case 99 Specimen 7-114-5



Figure 95. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

7075-T7351, a = 1.005 inch $\sigma_x = 0$, $\sigma_y = 24$ ksi overloaded Magnification: 22.9X

Test case 99 Specimen 7-114-6



Interferometry Photograph of a Crack Unloaded from a Figure 96. Single-Overload in a 7075-T7351 Specimen

7075-T7351, a = 0.265 inch $\sigma_{x} = 6$, $\sigma_{y} = 12$ ksi unloaded Magnification: 74.5X

Test Case 103 Specimen 7-25-1

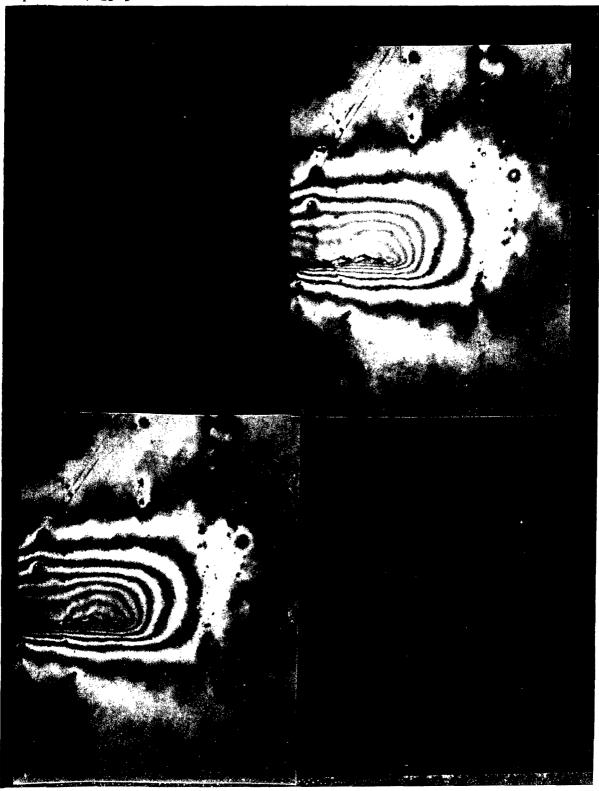


Figure 97. Interferometry Photograph of an Unloaded Crack in a 7075-¢7351 Specimen 98

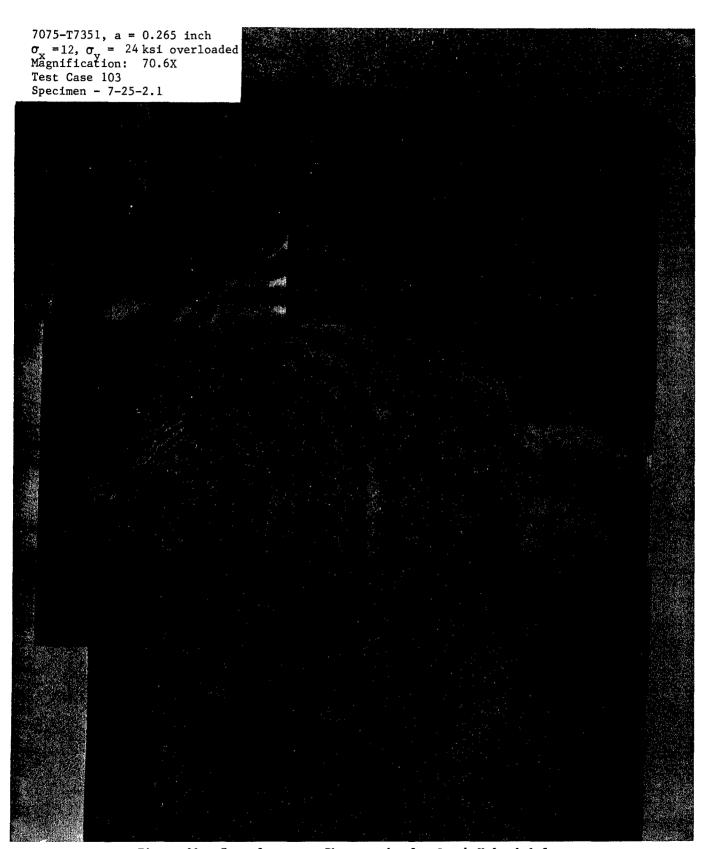


Figure 98. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen



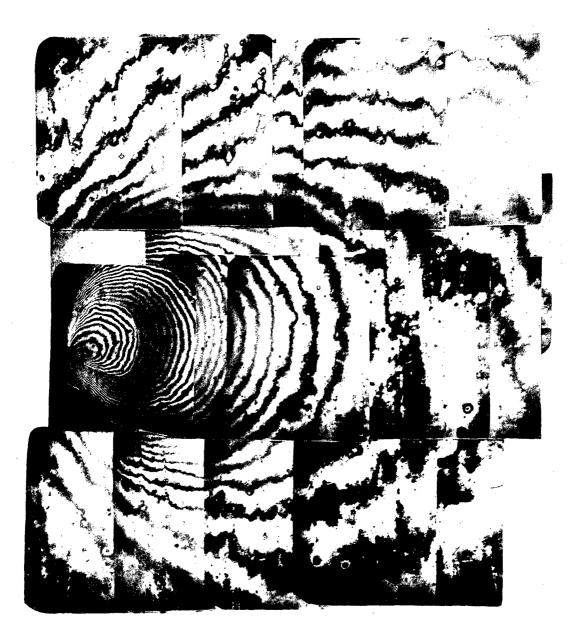
Figure 99. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen



Figure 100. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

7075-T7351, a = 0.515 inch $\sigma_{x} = 12$, $\sigma_{y} = 24$ ksi overloaded Magnification: 24.7X

Test Case 103 Specimen - 7-25-4



Interferometry Photograph of a Crack Unloaded from Figure 101. a Single Overload in a 7075-T7351 Specimen

7075-T7351, a = 1.015 inch $\sigma_x = 6$, $\sigma_y = 12$ ksi unloaded Magnification: 35.3X Test Case 103 Specimen - 7-24-5



Figure 102. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

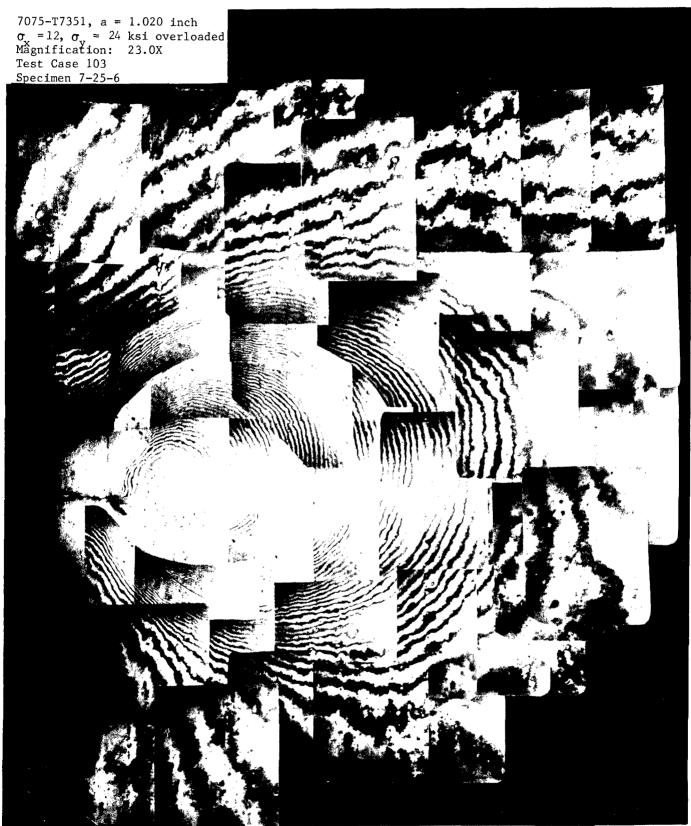


Figure 103. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen 104

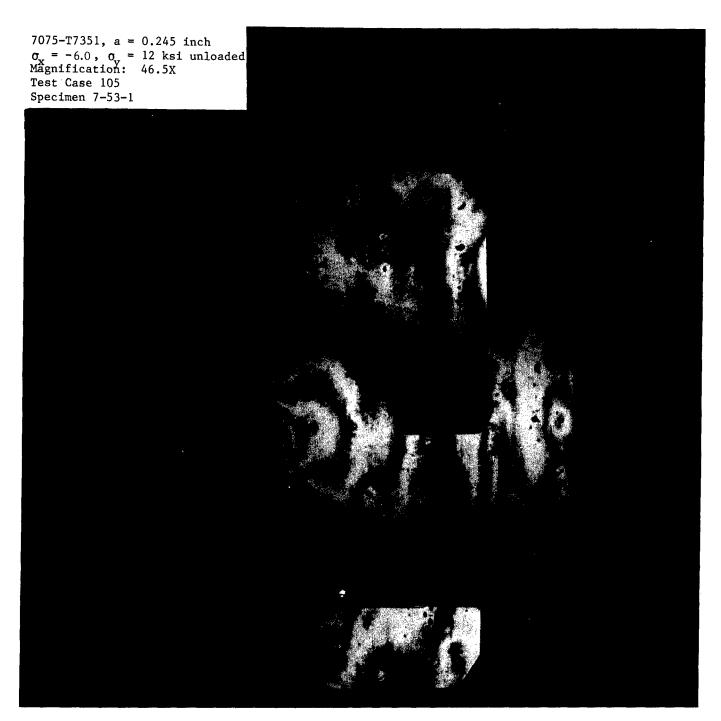


Figure 104. Interferometry Photograph of an Unloaded Crack in a 7075--T7351 Specimen





Figure 106. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen 107

7075-T7351, a = 0.50 inch $\sigma_x = -6.0$, $\sigma_y = 12$ ksi unloaded Magnification: 47.6X Test Case 105

Specimen 7-53-3.1

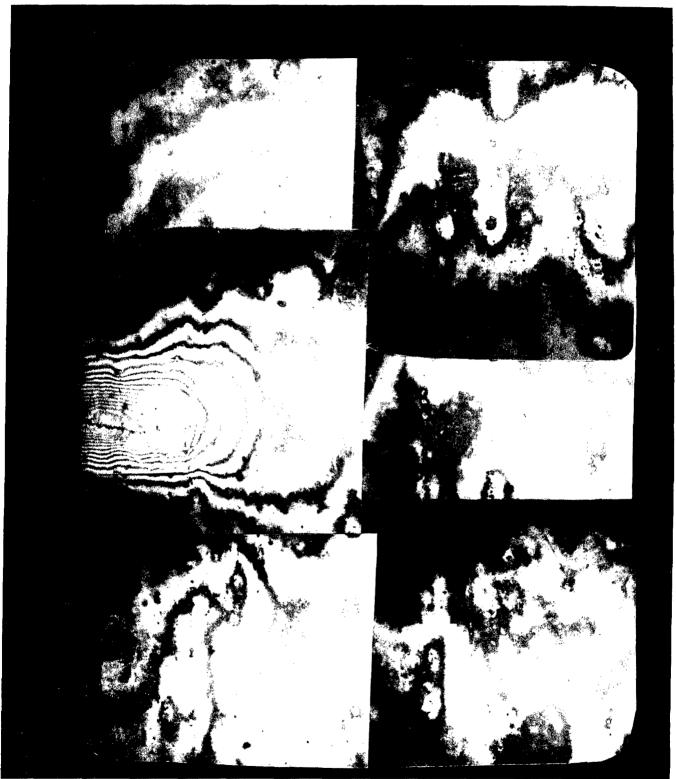


Figure 107. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 108. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 109

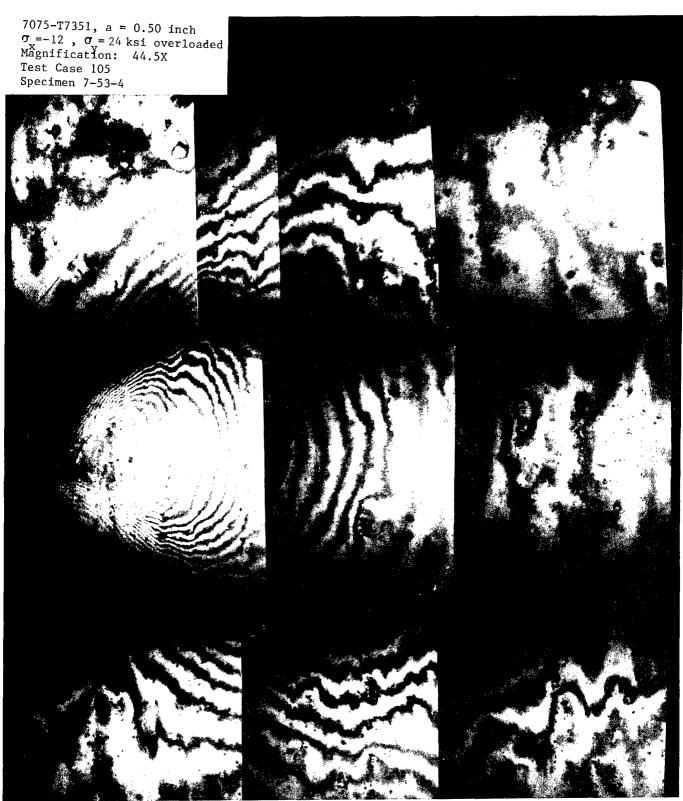


Figure 109. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen



Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 111 Figure 110.

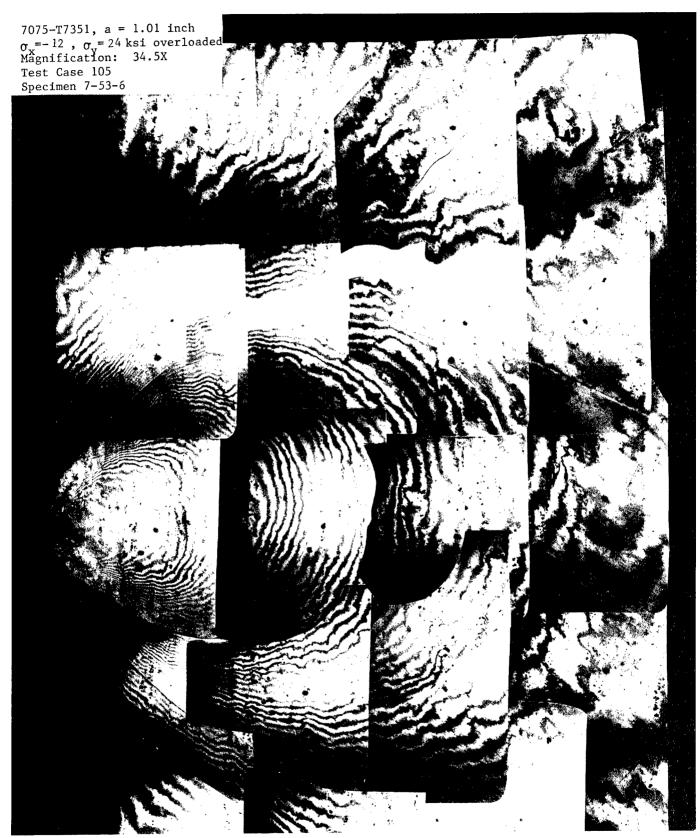


Figure | | | | Interferometry Photograph of a Crack Unloaded from a Single Overload in a 7075-T7351 Specimen 112

2024-T351, a = 0.26 inch σ_x = 0, σ_y = 10 ksi unloaded Mägnification: 66.6X Test Case 101 Specimen 2-24-1



Figure 112. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

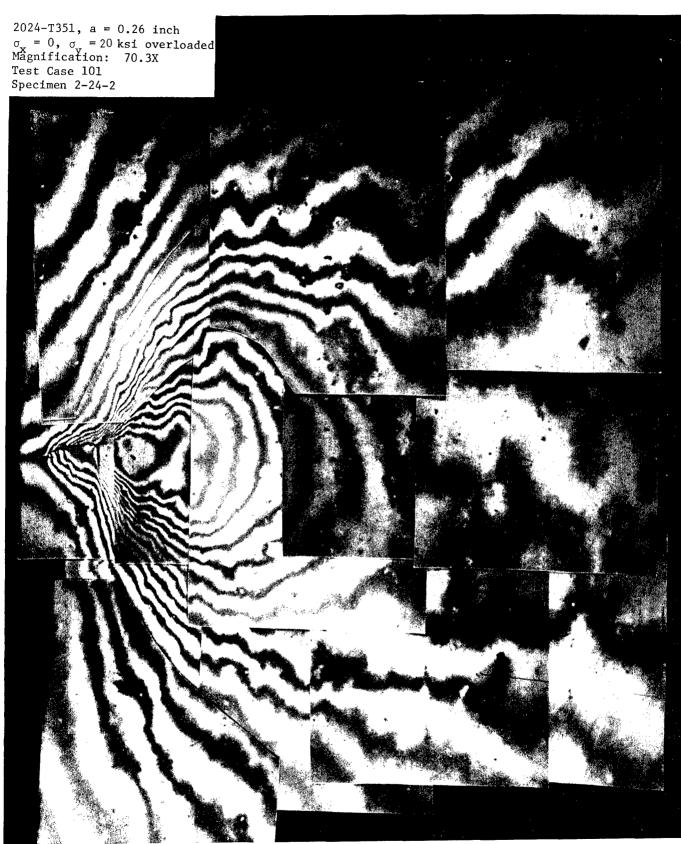


Figure 113. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen 114

2024-T351, a = 0.49 inch $\sigma_{x} = 0$, $\sigma_{z} = 10$ ksi unloaded Magnification: 35.9X Test Case 101



Figure 114. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.49 inch $\sigma_{x} = 0$, $\sigma_{y} = 20$ ksi overloaded Magnification: 23.3X

Test Case 101 Specimen 2-24-4

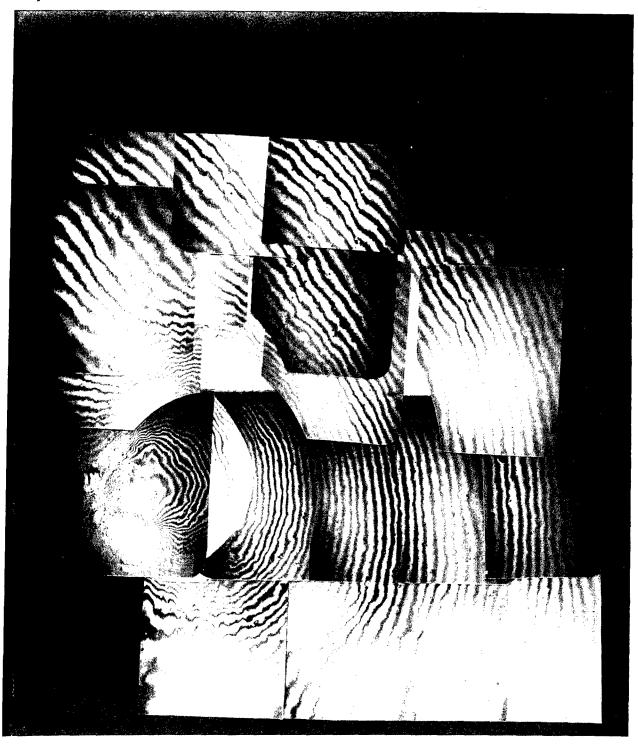


Figure 115. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen

2024-T351, a = 0.93 inch $\sigma_x = 0$, $\sigma_y = 10$ ksi unloaded Magnification: 22.5X Test Case 101 Specimen 2-24-5



Figure 116. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.22 inch $\sigma_{x} = 5$, $\sigma_{y} = 10$ ksi unloaded Mägnification: 74.4X

Test Case 108 Specimen 2-38-1

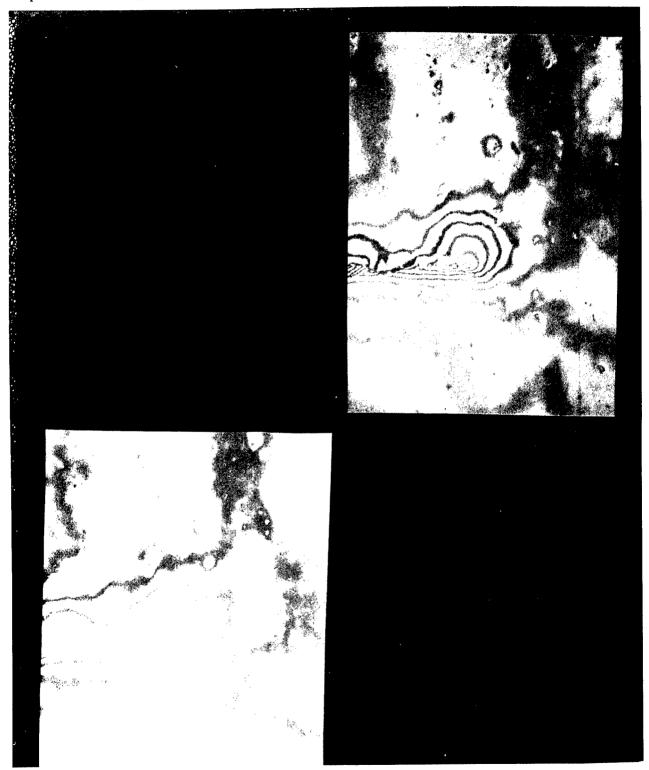


Figure 117. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.2225 inch $\sigma_{x} = 10$, $\sigma_{z} = 20$ ksi overloaded Magnification 70.7X Test Case 108 Specimen 2-38-2



Figure 118. Interferometry Photograph of a Crack Unloaded from a Single Overload ina 2024-T351 Specimen



Figure 119. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

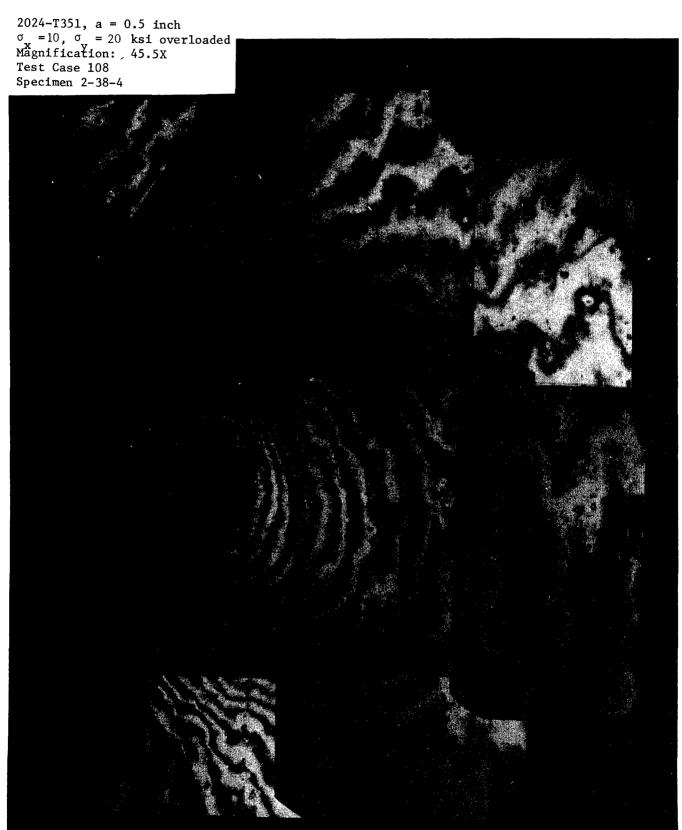


Figure 120. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen

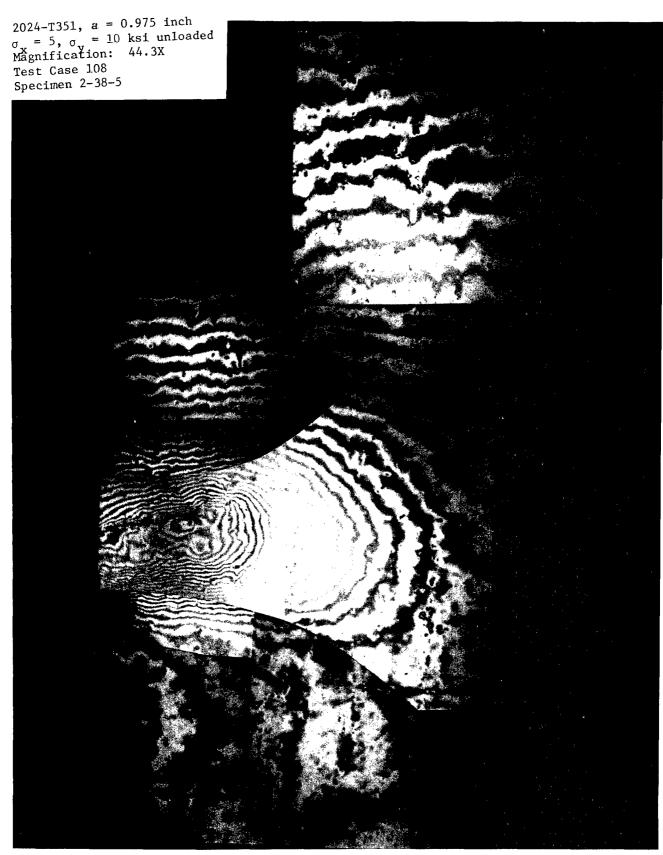


Figure 121. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.975 inch σ = 10, σ = 20 ksi overloaded Magnification: 22.8X Test Case No. 108 Specimen 2-38-6

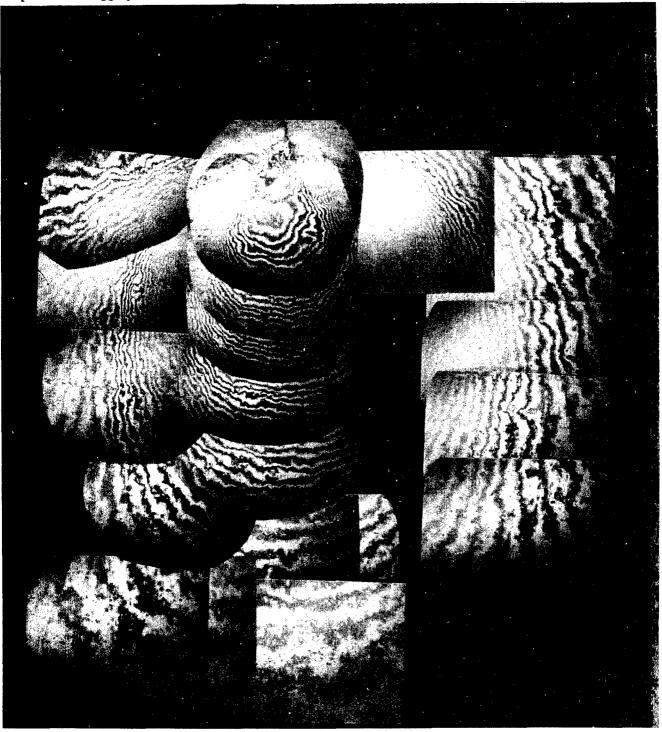


Figure 122. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen

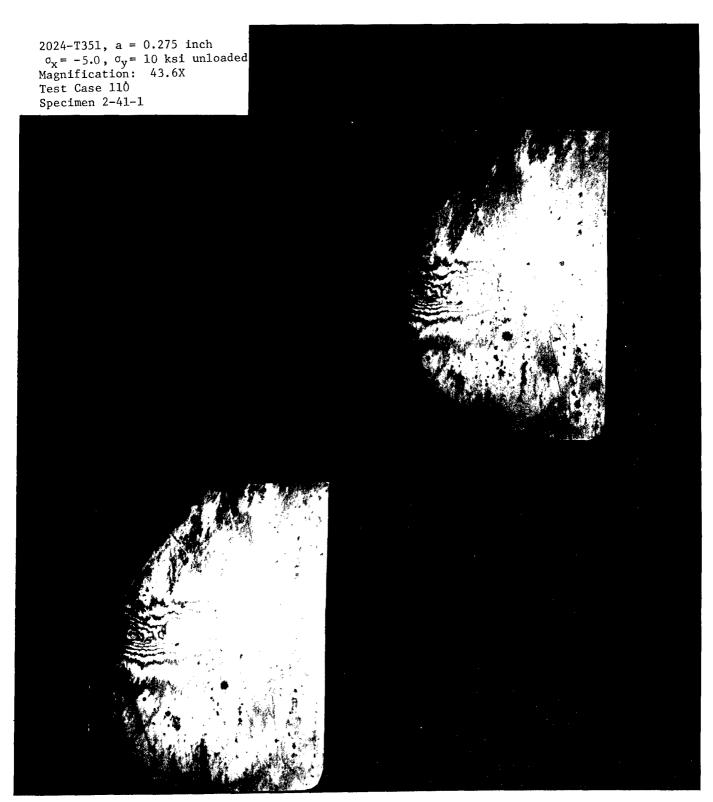


Figure 123. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.28 inch

 $\sigma_{x} = -10$, $\sigma_{y} = 20$ ksi overloaded Magnification: 46.3X

Test Case 110 Specimes 2.41-2.1

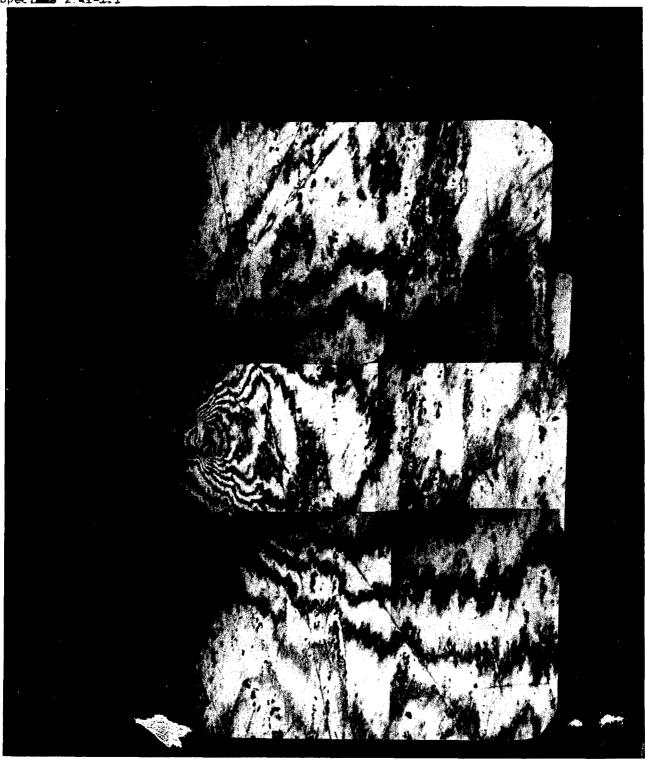


Figure 124. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen

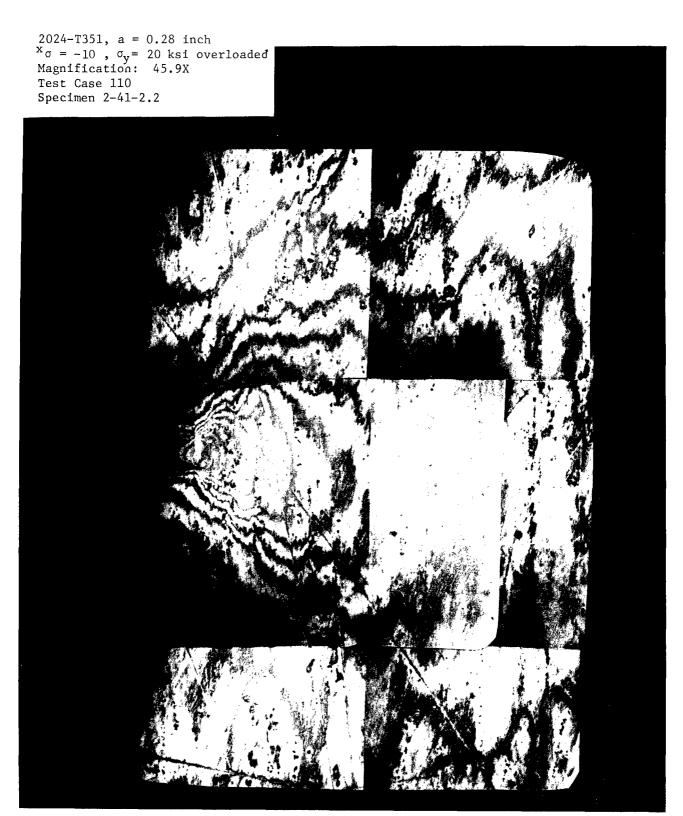


Figure 125. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen

2024-T351, a = 0.5 inch σ_x = -5.0, σ_y = 10 ksi unloaded Magnification: 46.3X Test Case 110 Specimen 2-41-3

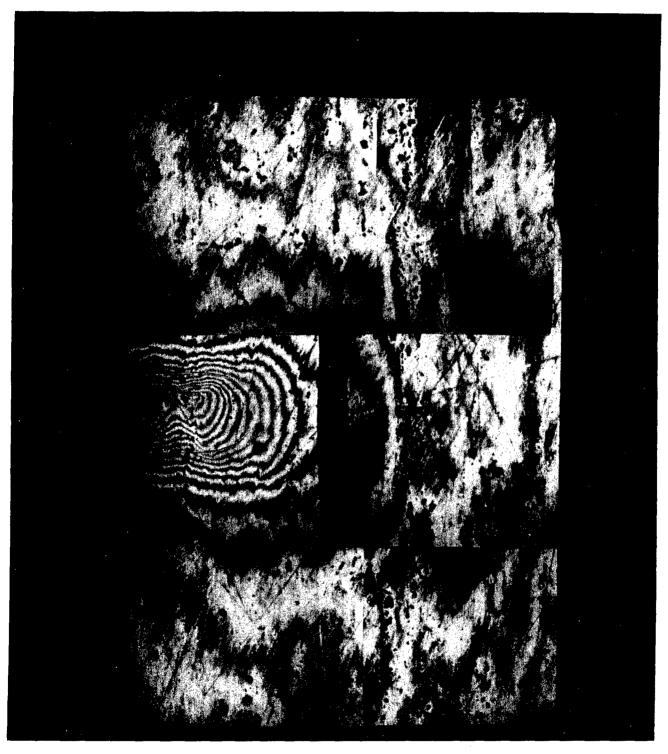


Figure 126. Interferometry Photograph of an Unloaded Crack om a 2024-T351 Specimen



Figure 127. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen

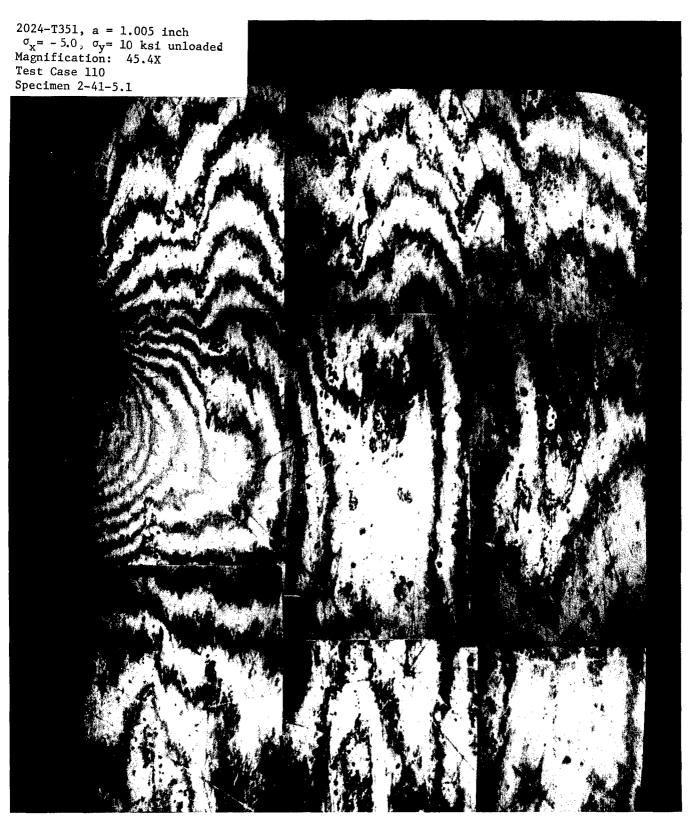


Figure 128. Interferometry Photograph of an Unloaded Crack in a 2024—T351 Specimen



Figure 129. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

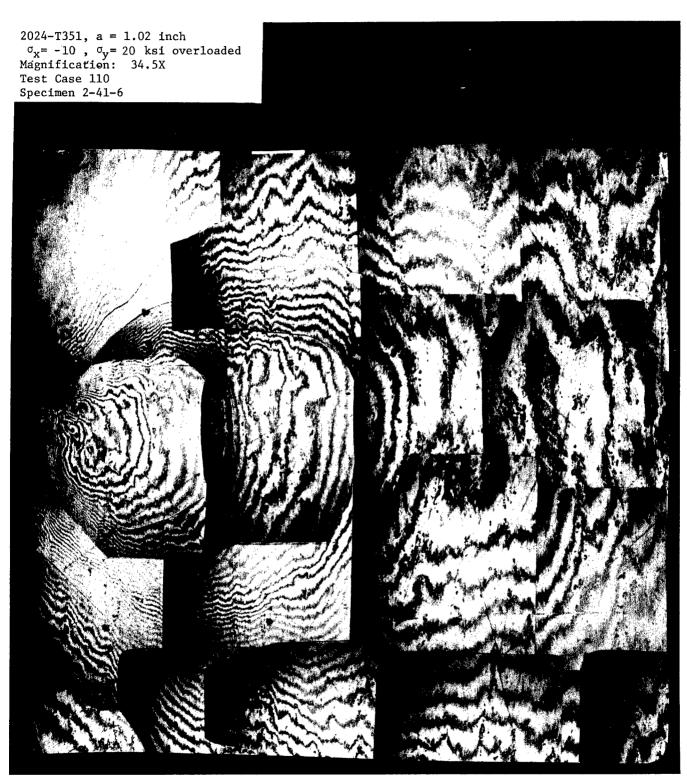


Figure 130. Interferometry Photograph of a Crack Unloaded from a Single Overload in a 2024-T351 Specimen

7075-T7351, a = 0.275 inch $\sigma_{x} = 1.2$, $\sigma_{y} = 12$ ksi unloaded Mägnification: 51.5X Test Case 39

Specimen 7-54-1

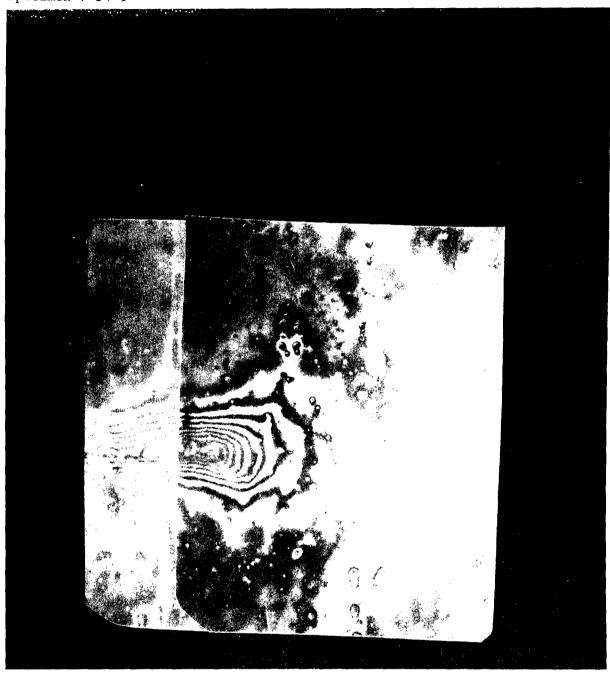


Figure 131. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 132. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 133

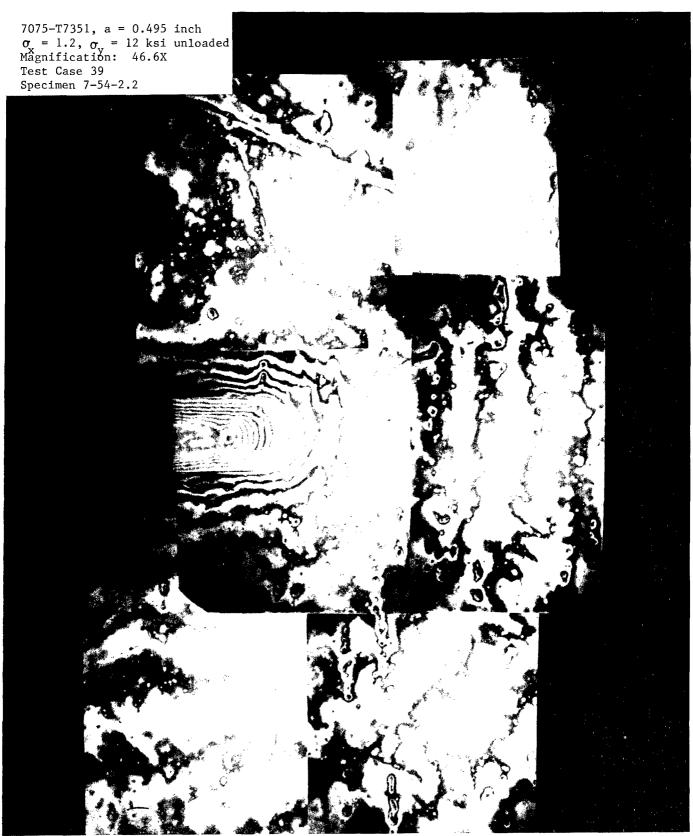


Figure 133. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 134



Figure 134. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 135

7075-T7351, a = 0.990 inch $\sigma_{x} = 1.2$, $\sigma_{y} = 12$ ksi unloaded Magnification: 24.9X Test Case 39

Specimen 7-54-4



Figure 135. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

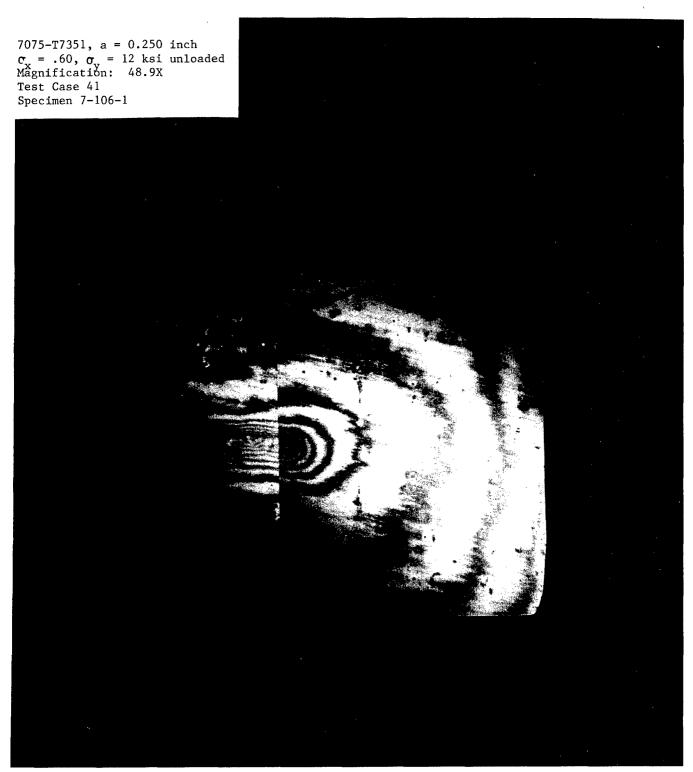


Figure 136. Interferometry Photograph of an Unloaded Crack in a 7075--T7351 Specimen



Figure 137. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 138. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 139

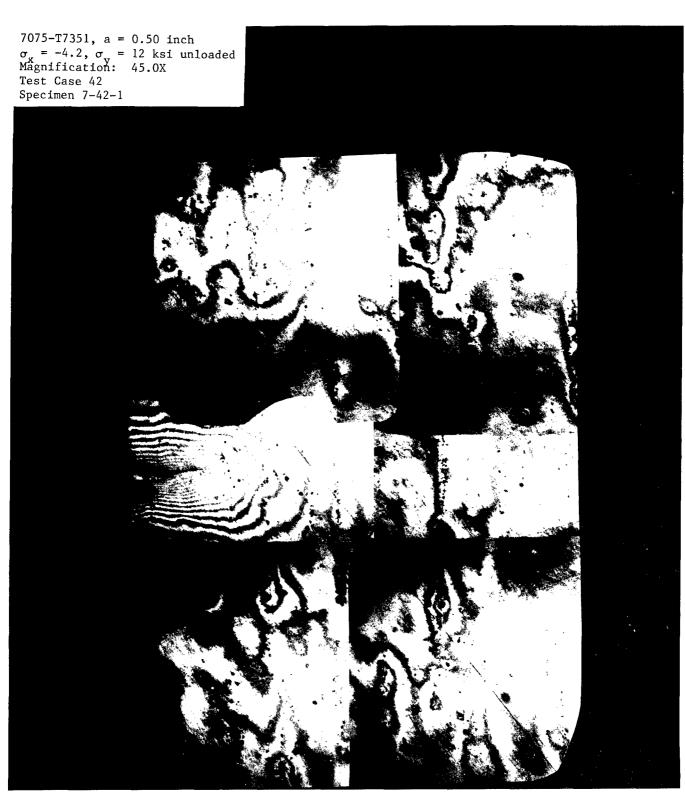


Figure 139. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

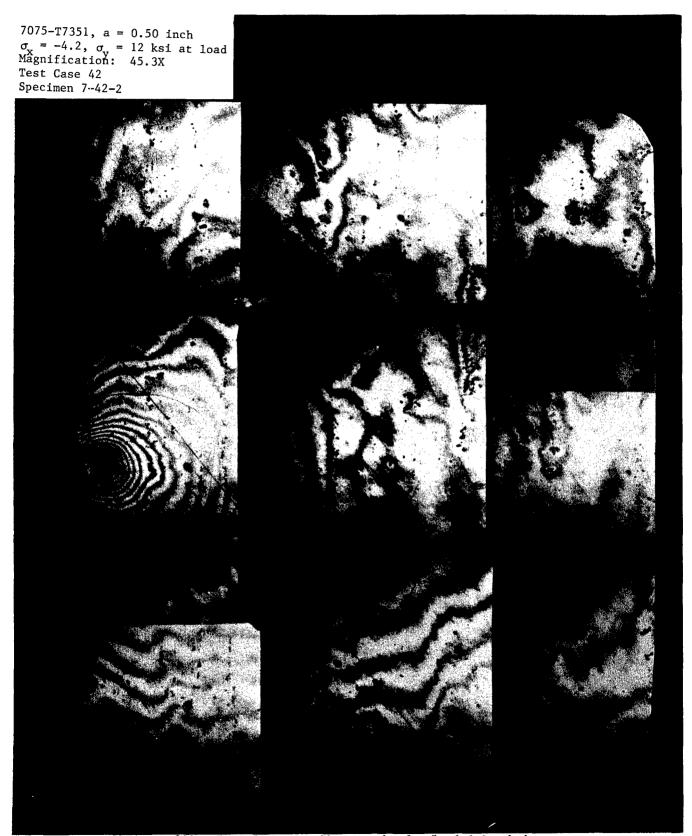


Figure 140. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen 141



Figure 141. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 142

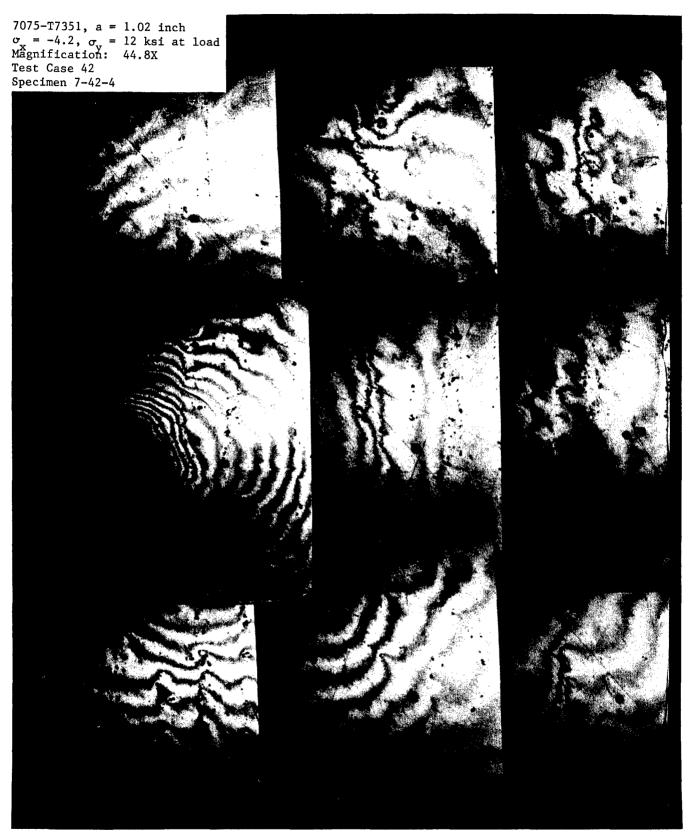


Figure 142. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen 143

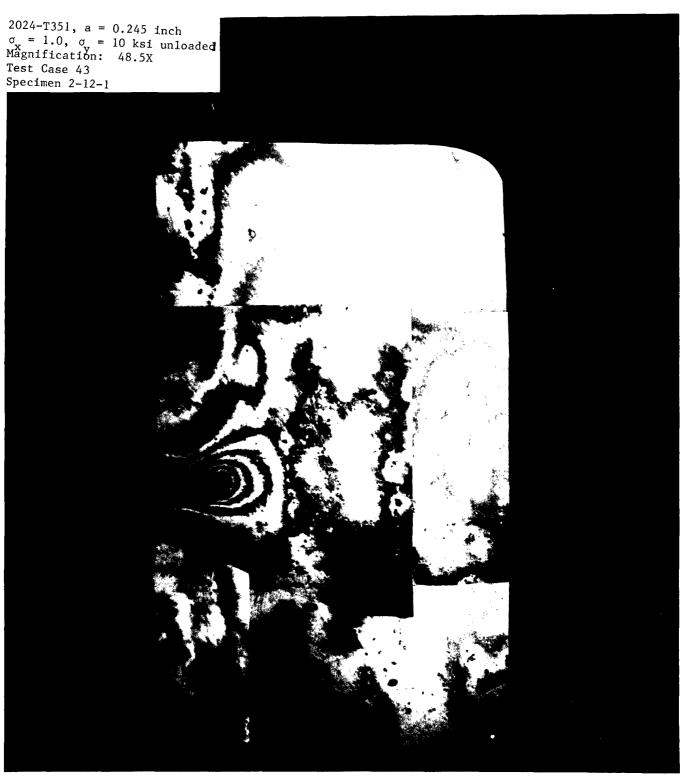


Figure 143. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen



Figure 144. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen



Figure 145. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

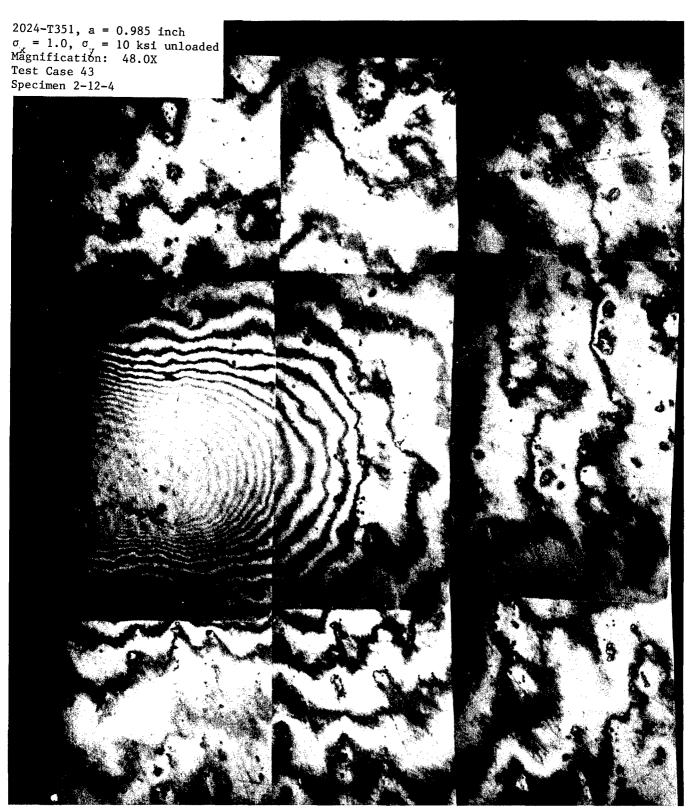
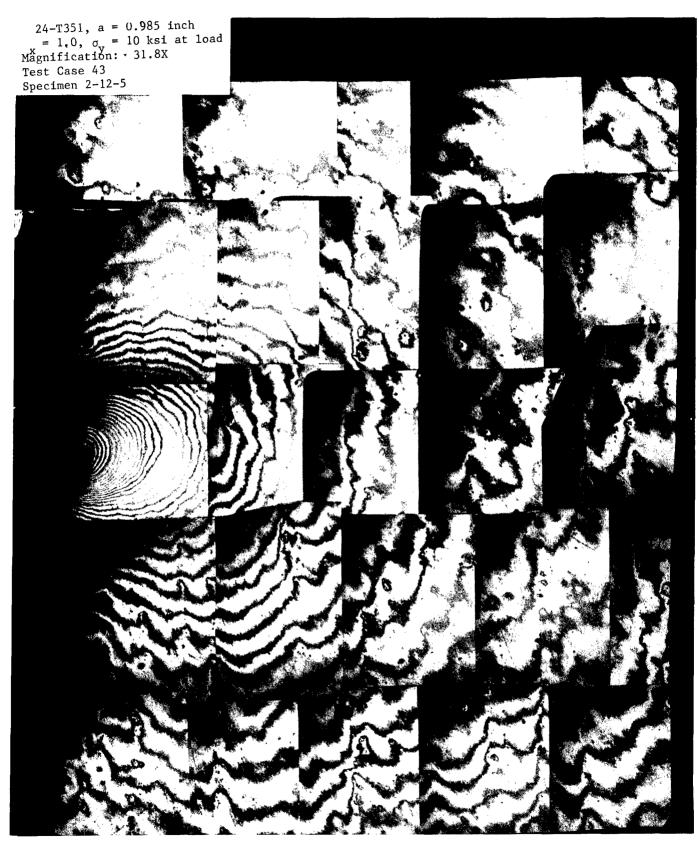


Figure 146. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen



Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen \$148\$Figure 147.

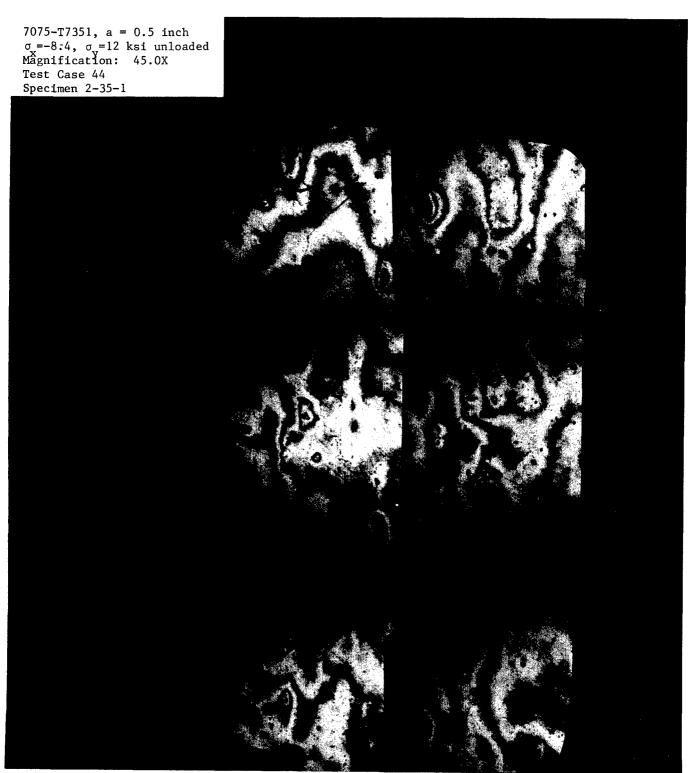


Figure 148. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 149. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

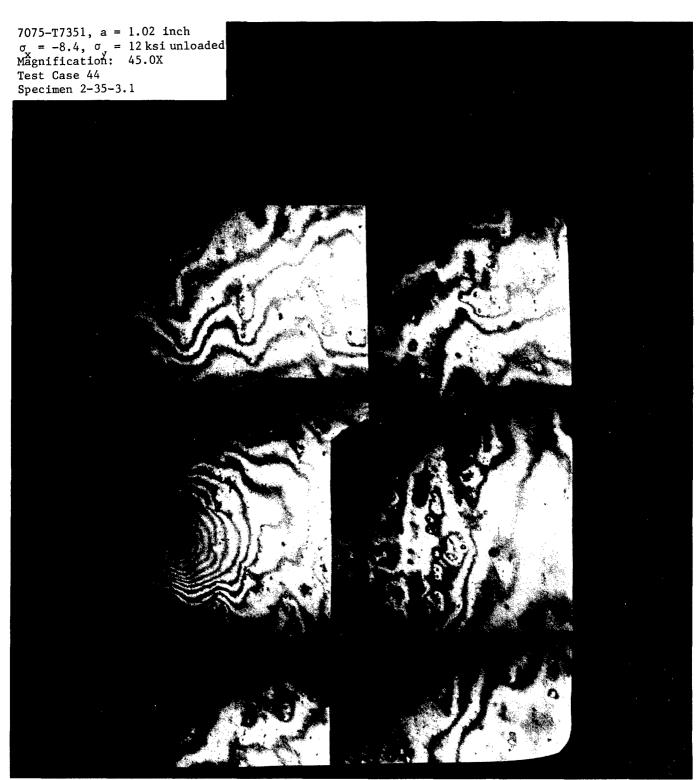


Figure 150. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

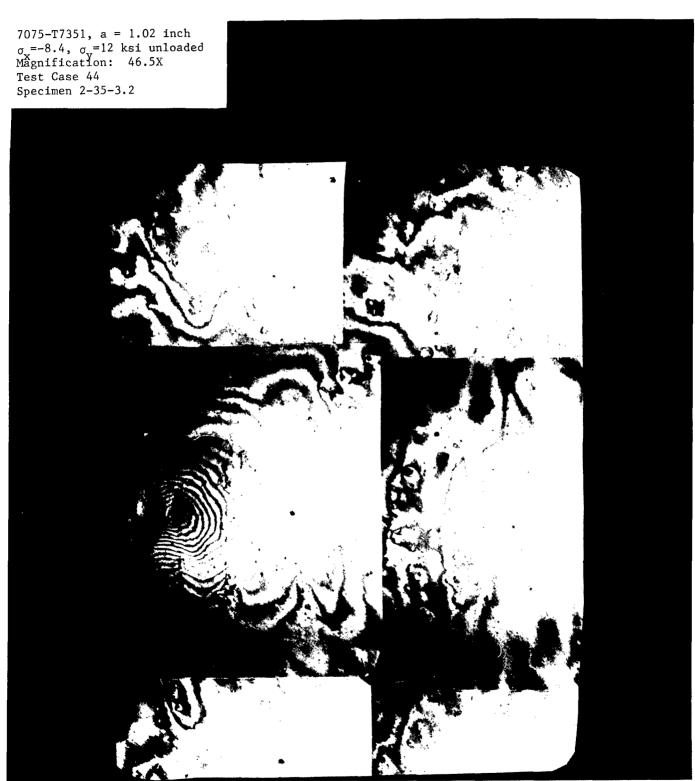


Figure 151. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen



Figure 152. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

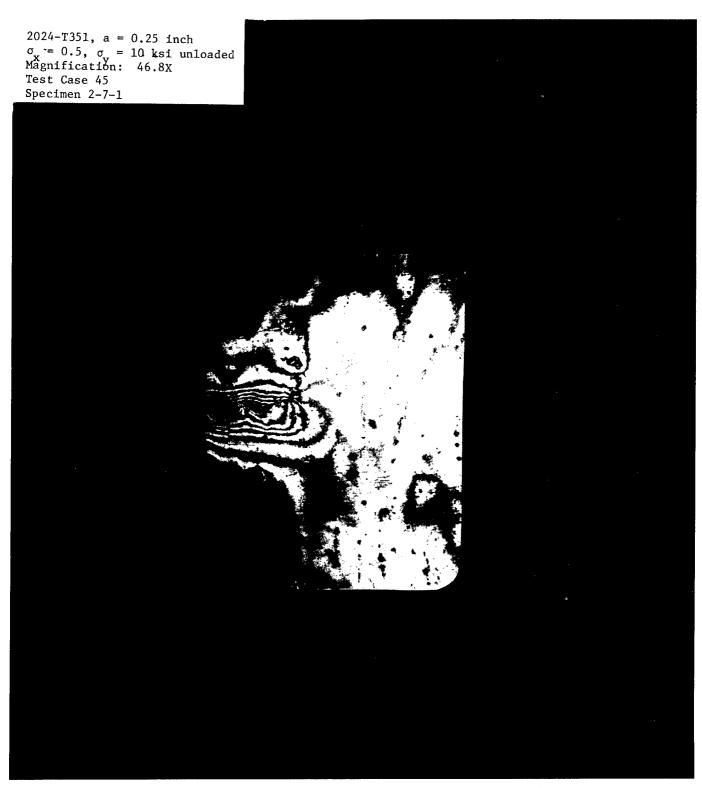


Figure 153. Interferometry Photograph of an Unloaded Crack in a 2024--T351 Specimen

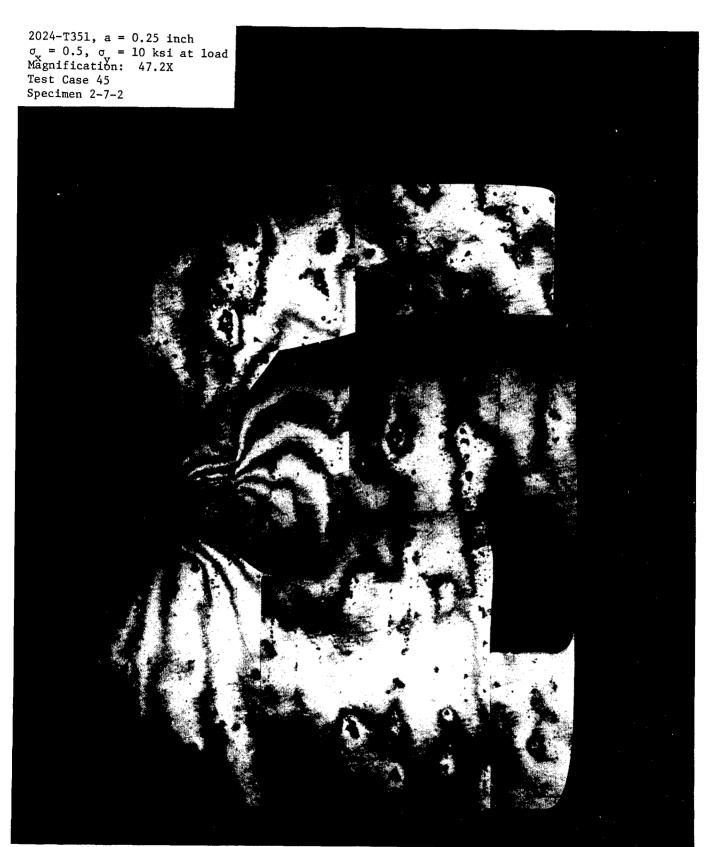


Figure 154. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen

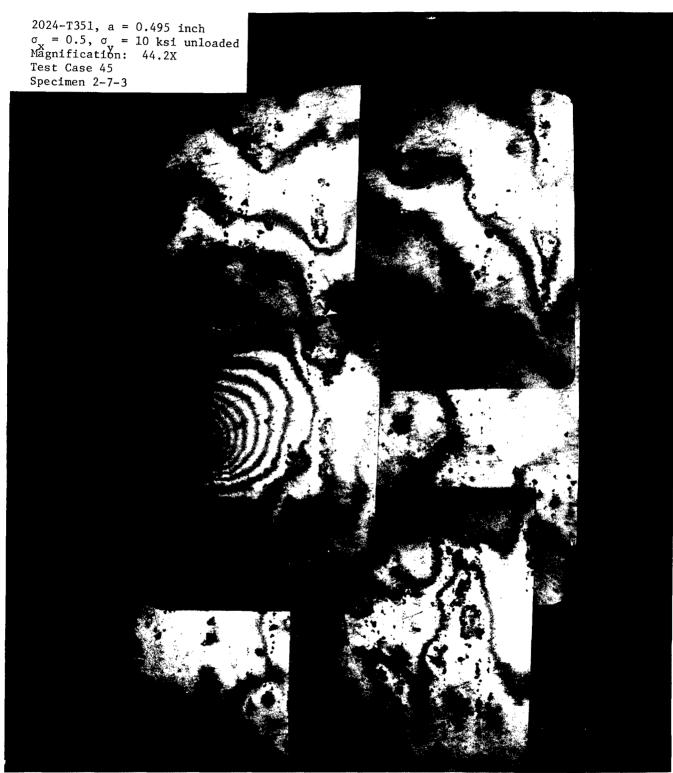


Figure 155. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen



Figure 156. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen

2024-T351, a = 0.495 inch σ_x = 0.5, σ_y = 10 ksi at load Magnification: 44.0X Test Case 45 Specimen 2-7-4.2

Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen 158 Figure 157.

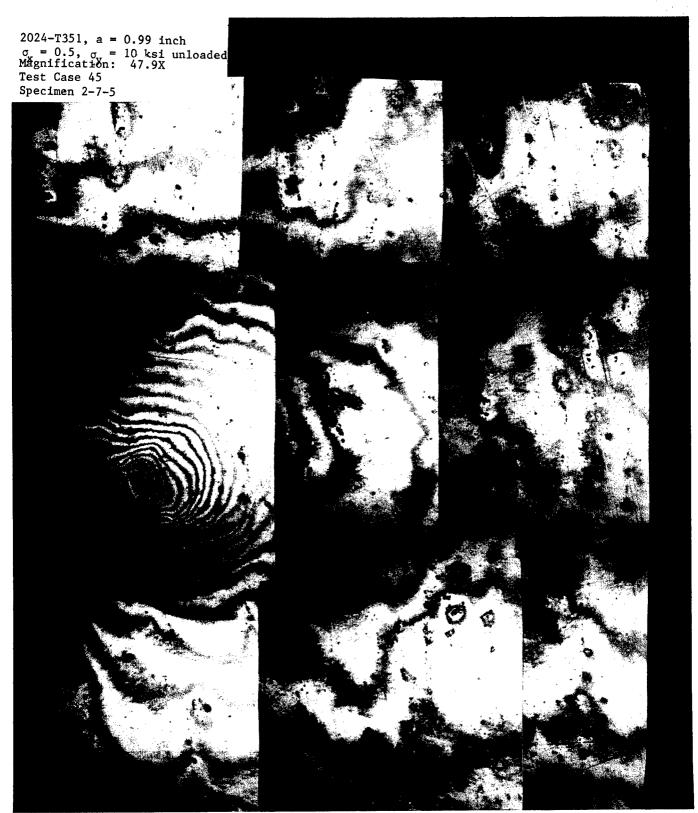
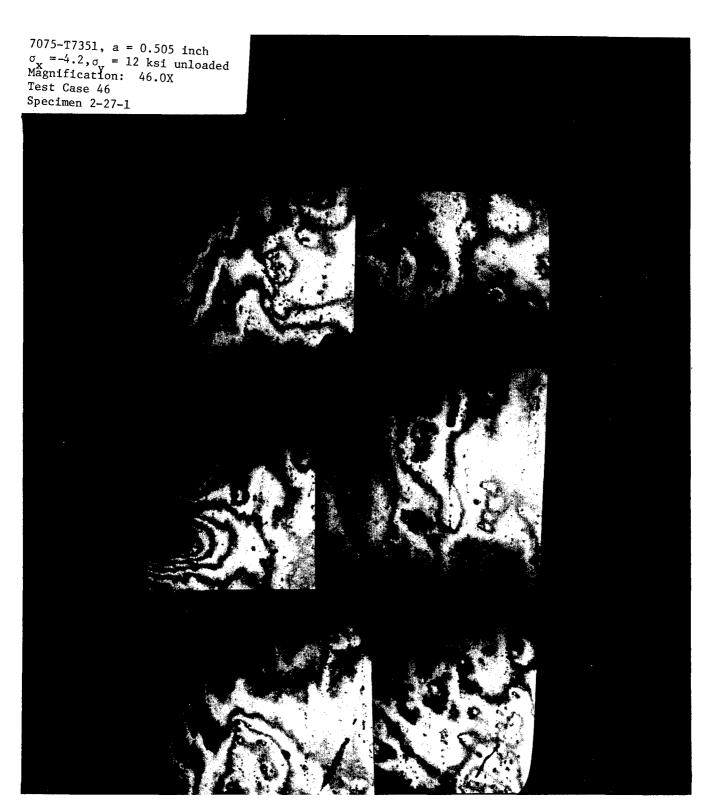


Figure 158. Interferometry Photograph of an Unloaded Crack in a 2024-T351 Specimen



Figure 159. Interferometry Photograph of a Loaded Crack in a 2024-T351 Specimen



Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 161 Figure 160.

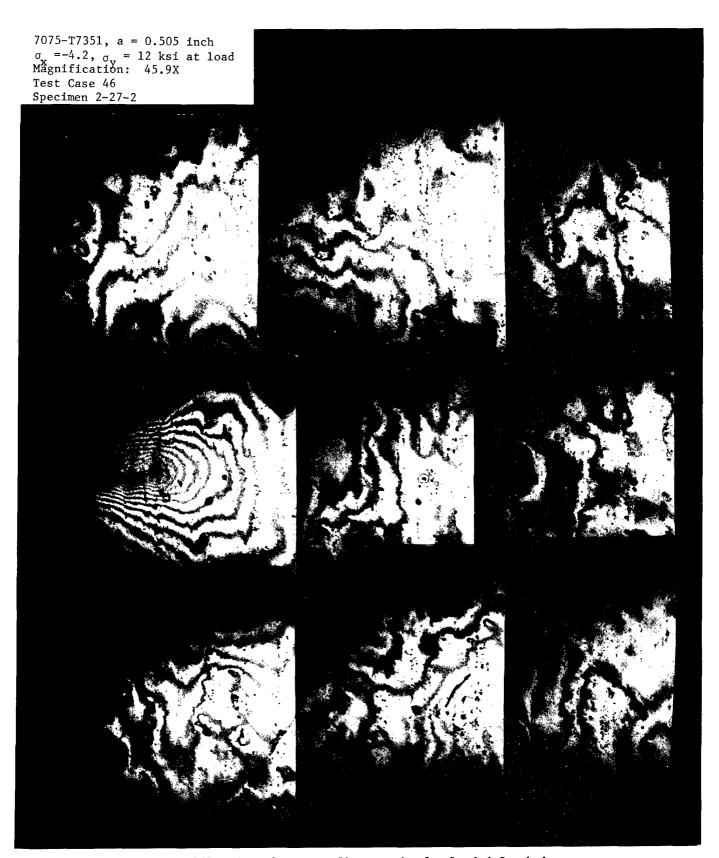


Figure 161. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen 162

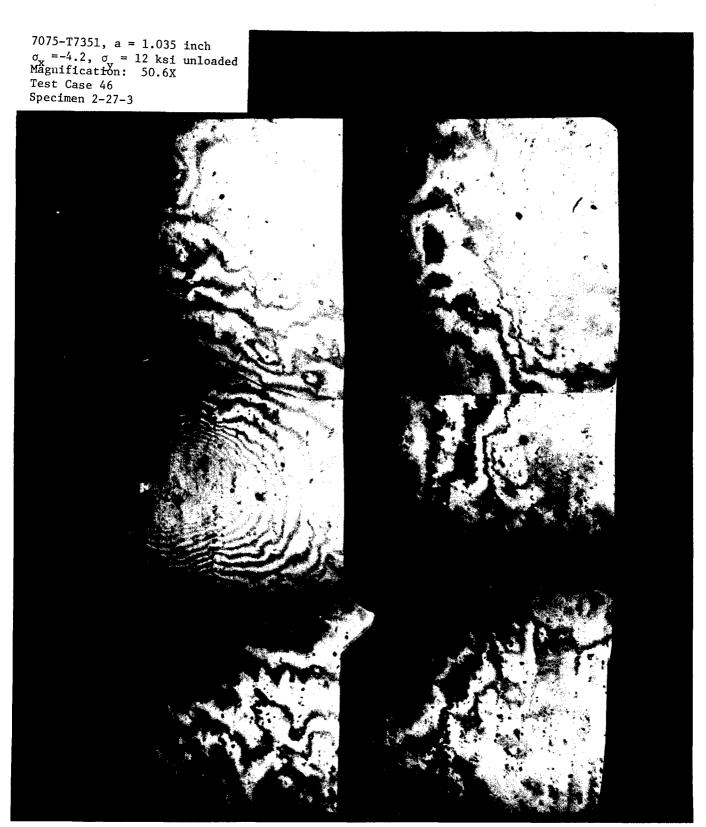


Figure 162. Interferometry Photograph of an Unloaded Crack in a 7075--T7351 Specimen

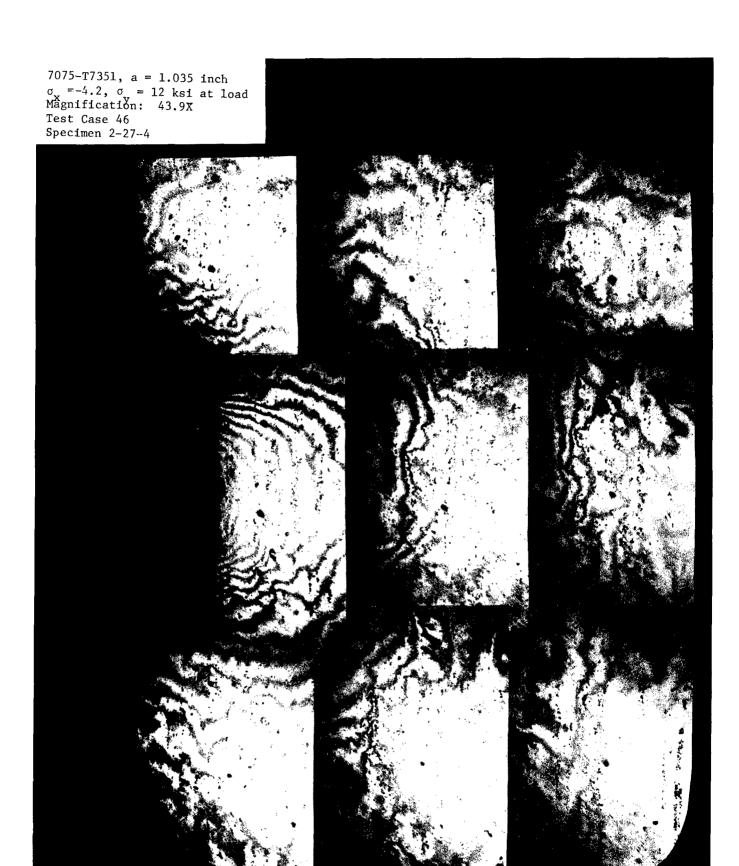


Figure 163. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen 164



Figure 164. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 165



Figure 165. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen 166



Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen 167 Figure 166.

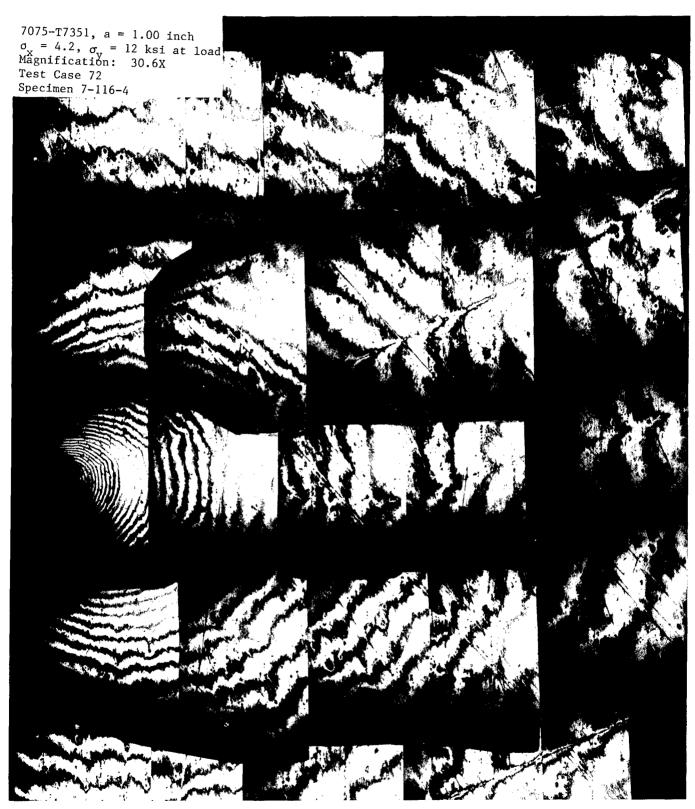


Figure 167. Interferometry Photograph of a Loaded Crack in a 7075-T7351 Specimen

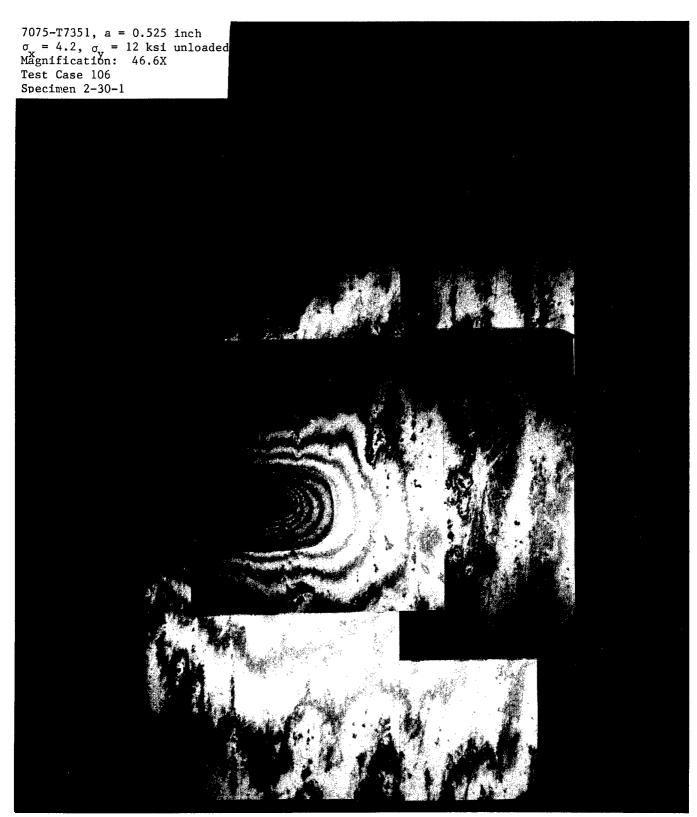


Figure 168. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen

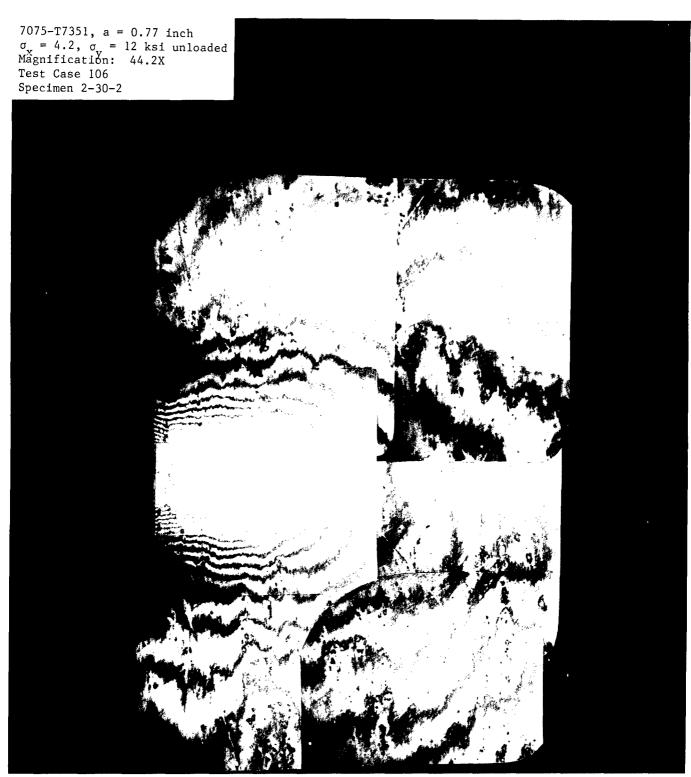


Figure 169. Interferometry Photograph of an Unloaded Crack in a 7075--T7351 Specimen

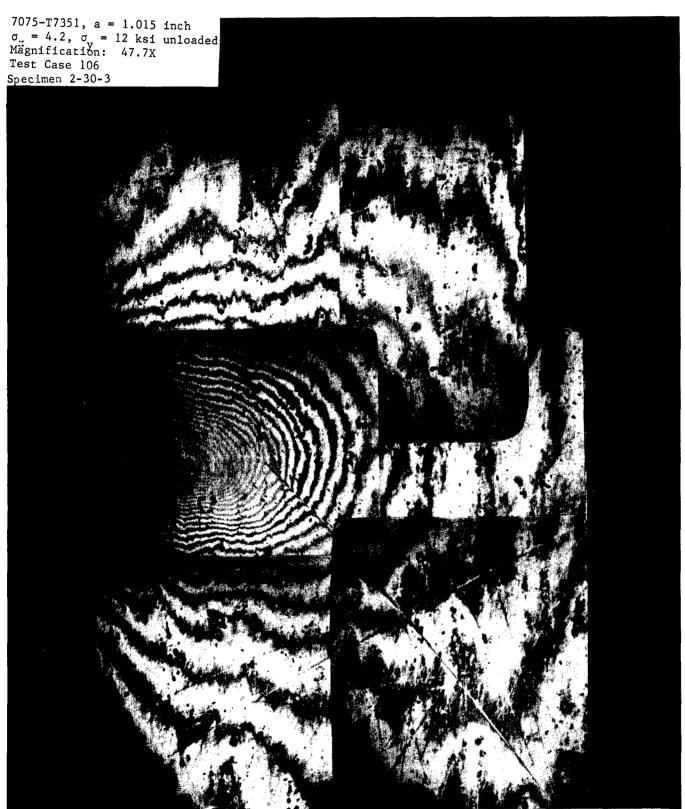


Figure 170. Interferometry Photograph of an Unloaded Crack in a 7075-T7351 Specimen